

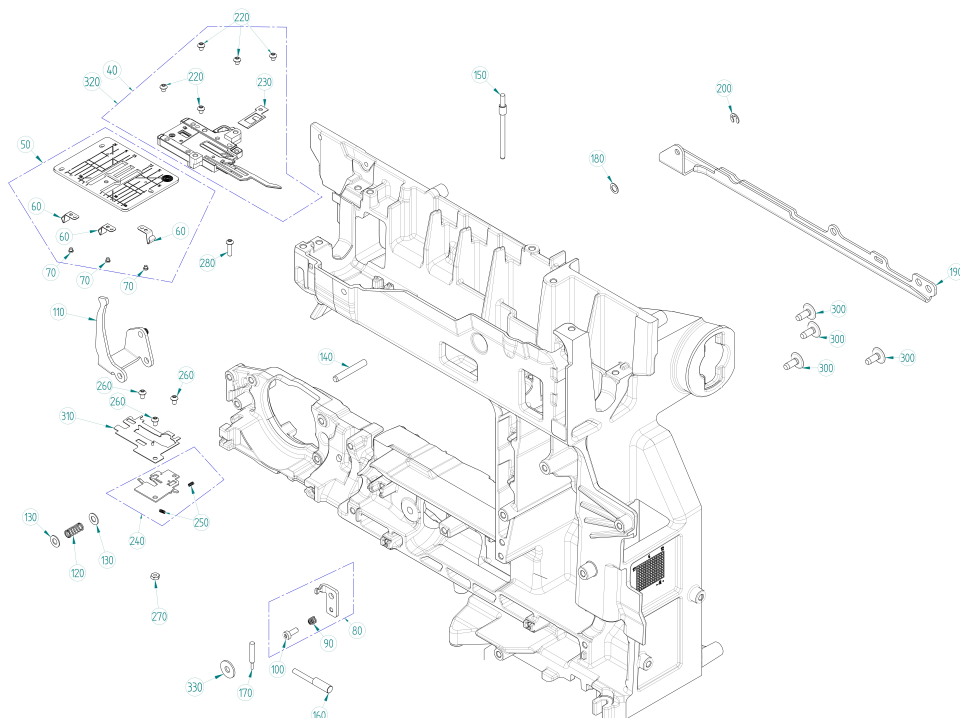
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Spare Parts

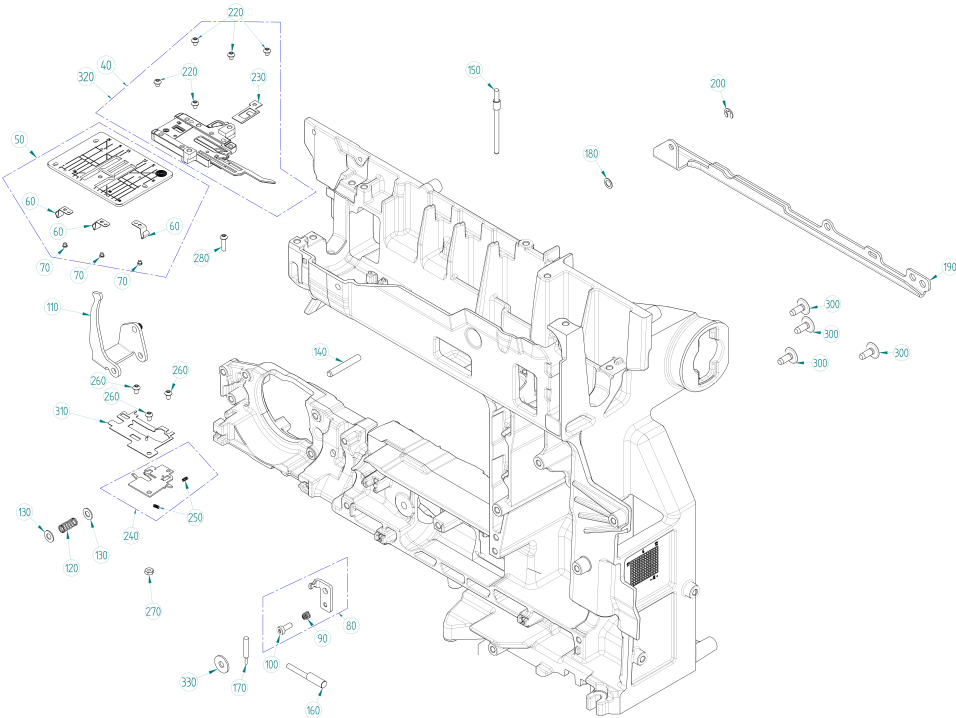
BERNINA 570

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Chassis

Pos	Item number	Description
40	1040987100	Stitch Plate Carrier Preasm
50	0340197007	Stitch Plate Cpl. standard 9mm with hack
60	0078755200	Clip
60	0078755300	Clip
70	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
80	1017317000	Overload Bracket Cpl
90	25526503++	Pressure Spring
100	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art-No. 1145932
110	0333737000	Lever Cpl
120	0337555000	Spring
130	0312675009	Shim
140	0082255024	Parallel Pin Hardened 4h6x28 DIN 6325 - BN858 Art-No. 1306545
150	0338167000	Guide Bush Cpl
160	0337695000	Eccentric Pin
170	0367485000	Blocking Bolt
170	1047185000	Blocking Bolt
180	0078955012	Synthetic Washer 4,3 x 7 x 0,3
190	0334305100	Connecting Link
200	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
220	0032465070	Socket Button Head Screws M2.5x 3 ISO 7380-1 - BN6404 Art-No. 3645746
230	0334285100	Blade
240	0335757300	Base Plate Cpl with thread brake
240	0334417100	Thread Guide Cpl
250	0335785000	Spring
260	0032465071	Socket Button Head Screws M2.5x 4 ISO 7380-1 - BN6404 Art-No. 3271443
270	22500603++	Hex Nuts M2,5 DIN 934 - BN108 Art-No. 1087851
280	0032465076	Socket Button Head Screws M2.5x 10 ISO 7380-1 - BN6404 Art-No. 3271447
290	0311825100	Calotte Disc

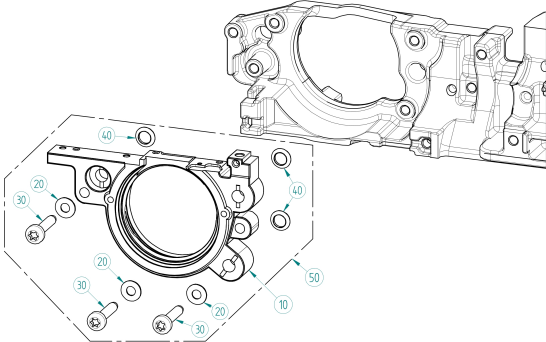


Chassis

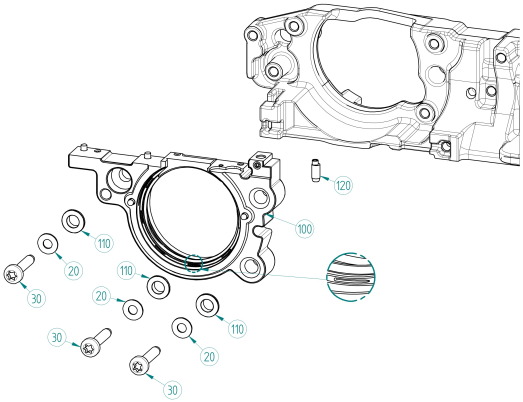
Pos	Item number	Description
300	0078885043	Button Head Screw Torx Dt M4x10
340	0334415100	Thread Guide Plate
310	0334417100	Thread Guide Cpl
320	1053097000	Spare-set Stitch Plate Carrier Preasm. Feed Dog 9mm
320	1053097100	Spare Parts-Set Stitch Plate Carrier preasm. feed dog 9mm
330	0089255000	Flat Washer 4,3/12x1 BN729

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2017 - 2021

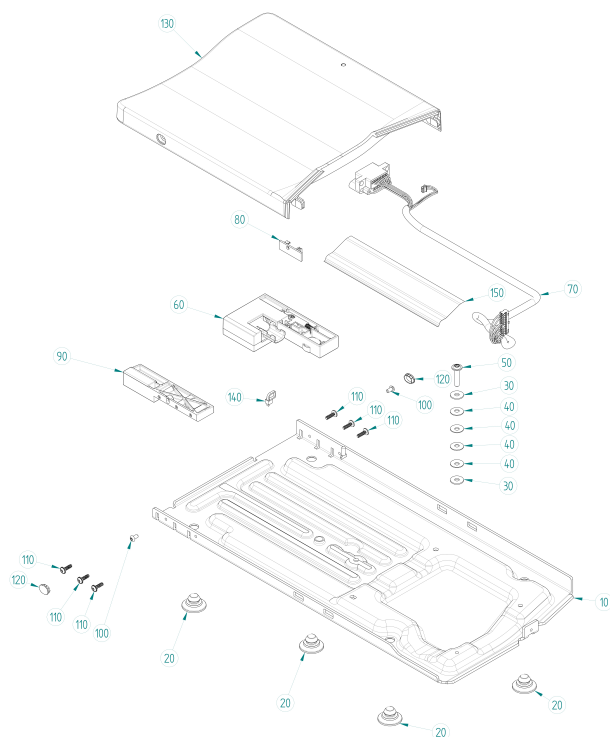


2021 -



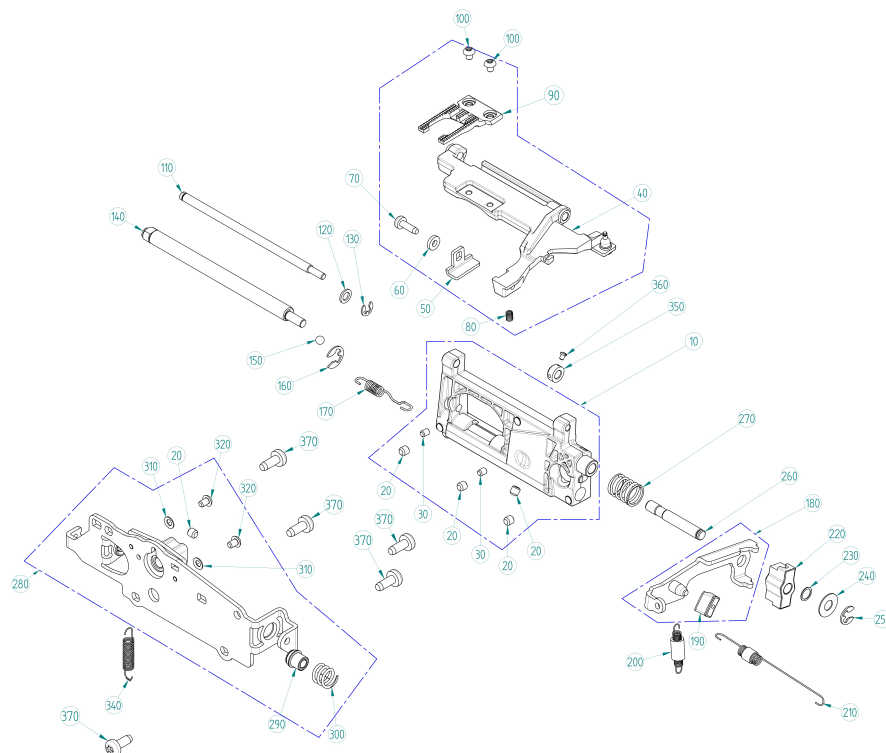
Hook Guideway

Pos	Item number	Description
10	0343937005	Sparepart-set Hook Guideway with calotte disc
20	22953013++	Flat Washer d4.1/D9xs0.5
30	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
40	0311825100	Calotte Disc
50	0343937005	Sparepart-set Hook Guideway with calotte disc
100	1046897100	Hook Guideway cpl
100	1046897200	Hook Guideway cpl
110	1013605000	Self-aligning Calotte -
120	0330915000	Adjusting Pin



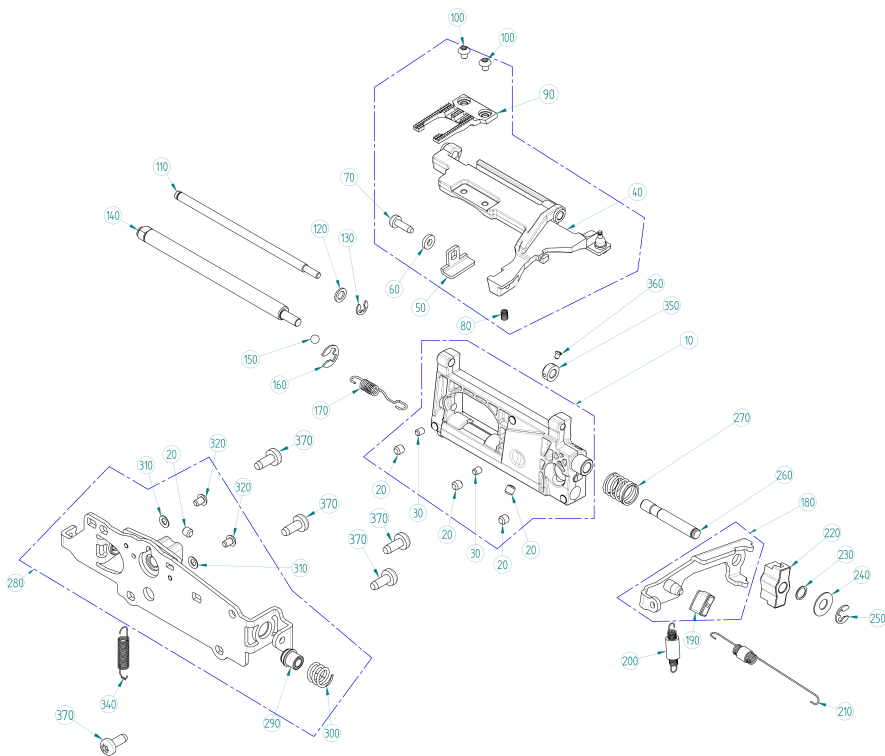
Baseplate With Cover

Pos	Item number	Description
10	0347225100	Base Plate
20	0317485000	Rubber Foot
30	0089255000	Flat Washer 4,3/12x1 BN729
40	0303195008	Disc Spring 12/4,2/0,6 BN806
50	1019245000	Hexalobular Socket Button Head Screw M4x20 BN20367
60	0349497000	Embroidery Connection Preasm
70	1007387100	Cable Embroidery Pcba Base Cpl
80	0349657000	PCBA Embroidery Detection
90	0365545000	Embroidery Connection
100	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
110	0329905023	Delta Pt Round Washer Head Screw With Torx M3x10
120	0370275100	Cap
130	0363807001	Baseplate Cover Cpl for embroidery
140	32937403++	Cable Tie 2,5 x 98
150	0343655006	Copper Foil



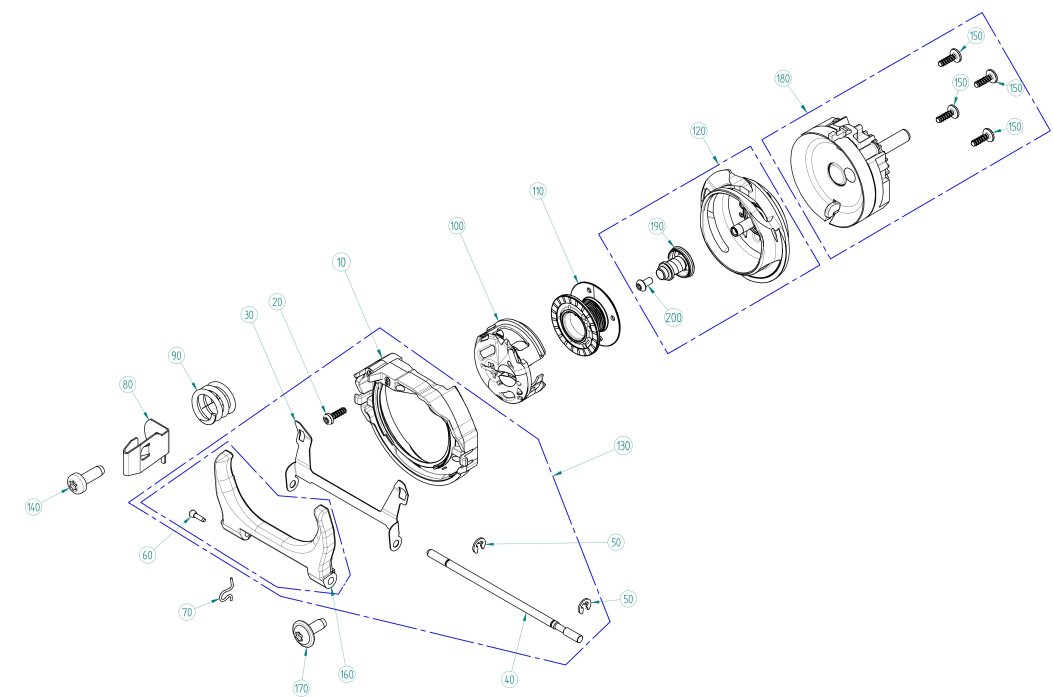
Transport System

Pos	Item number	Description
10	0335217100	Feed Dog Fork Cpl.
20	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
30	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
40	0336557400	Feed Dog Support Assembled 9 mm
50	0335635000	Adjusting Plate
60	22952113++	Washer 3.2/7x1.5 black finished
70	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
80	25524003++	Compression Spring De= 3,2 L0=7 d=0,45
90	0335315100	Feed Dog 9mm machined
100	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
110	0360225100	Sliding Axle
120	22954513++	Washer 4.3/7x0.8 black finished
130	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
140	0049695003	Eccentric Shaft
150	0011695002	Steel Ball G40 D4 DIN5401 - BN869 Art-No. 1316281
160	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art-No.1284665
170	0335395100	Spring
180	0366817100	Thrust Reverser Cpl
190	0320395000	Sliding Block
200	0079187100	Spring Cpl
210	1043837000	Tension Spring Cpl.
220	0334195000	Swivel-joint
230	0078955022	Synthetic Washer 5,4 x 7 x 0,3
240	22957013++	Washer d5.3xD12xs0.5
250	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
260	0317295001	Thrust Reverser Bolt
270	1034075000	Pressure Spring



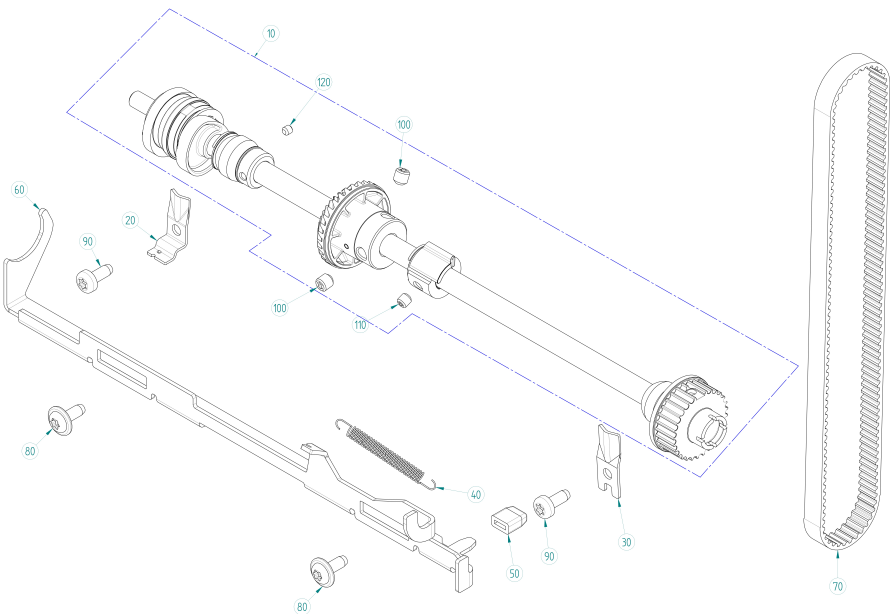
Pos	Item number	Description
280	0333587300	Supportsheet Cpl.
290	0317305000	Bearing
300	0322965000	Spring
310	23225753++	Curved Spring Washers M3 DIN 137 A - BN795 Art-No. 1280317
320	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
340	0317565000	Tension Spring
350	0011217001	Adjusting Ring Cpl with 1 screw
360	20500353++	Cylinder Head Screw M2x2.5
370	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593

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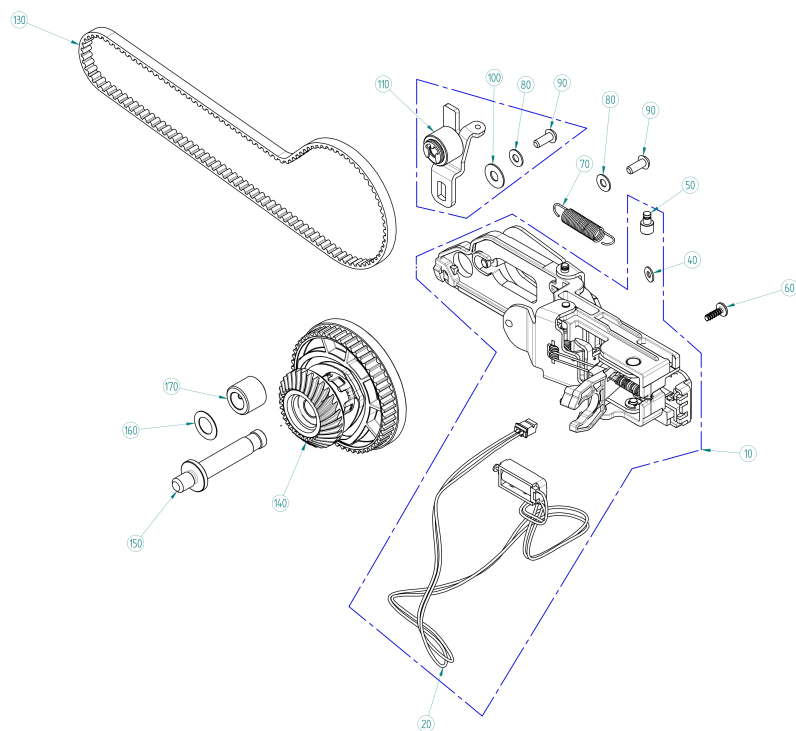
Hook Driver

Pos	Item number	Description
10	0356905200	Hook Race Cover (9mm)
20	0329895001	Delta Pt Pan Head Screw With Torx 2,5x 8
30	0334895100	Flat Spring
40	0335655200	Rotation Axis
50	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
60	30102103++	Bolt
70	0331325000	Axle Clip
80	0367035100	Detent
90	0367105000	Compression Spring
100	0353697500	Bobbin Case Preasm. sewing
110	0334365400	Bobbin
110	0334365500	Bobbin
120	0349007300	Hook Body Cpl.
130	0353297200	Hook Race Cover Preasm (9mm)
140	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
150	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
160	0334867200	Holder Cpl
170	0078885043	Button Head Screw Torx Dt M4x10
180	1028397300	Hook Driver Cpl HD hybrid
180	1028397500	Hook Driver Cpl HD hybrid
190	0334357500	Sleeve Cpl
200	0032465073	Socket Button Head Screws M2.5x5 ISO 7380-1 - BN6404 Art-No. 3271444

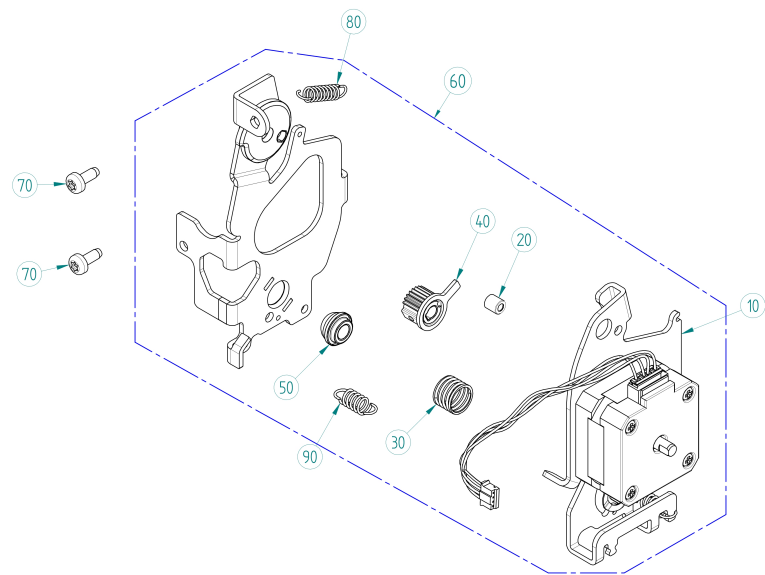


Pos	Item number	Description
10	0367087100	Base Shaft Asm.
20	0078715300	Fixation Piece
30	0316595100	Clamping Clow
40	25604303++	TENSION SPRING
50	0319455000	Rubber Stop
50	0319455200	Rubber Stop
60	0366775000	Feeddog Linkage Lever
70	0309555107	Toothed Belt HTD-432-3M-8 CXP
80	0078885043	Button Head Screw Torx Dt M4x10
90	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
100	0078685072	Hexalobular Socket Set Screws M5x0,5x5
110	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
120	0078685030	Hexalobular Socket Set Screws M3x3 ISO 4029 - BN1536 Art-No. 3060167

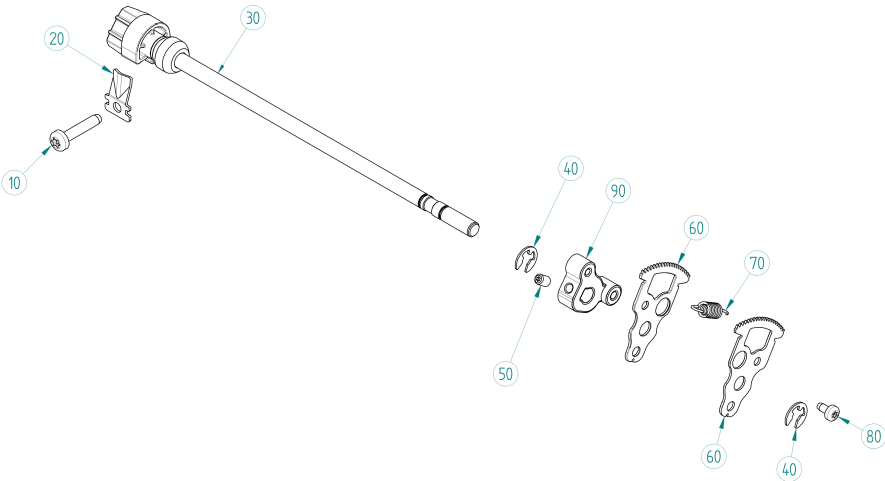
Coupler Carriage



Pos	Item number	Description
10	0335747001	Coupler Carriage Asm
20	1007357000	Cable Solenoid Cpl cpl
40	22950313++	Washer d2.5 x D6 x s0.5
50	0337685000	Bolt With Pass
60	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
70	0337585100	Tension Spring De=6 L0=30,25 d=0,6
80	22952013++	Flat Washers M3 ISO 7089 - BN14683 Art-No. 1729241
90	0032465032	Socket Button Head Screws M3x 8 ISO 7380-1 - BN6404 Art-No. 1983385
100	22953723++	Washer d4.1xD10xs0.5
110	0331087000	Belt Tightener Cpl
130	1027065000	Toothed Belt 384 3MHP 4,6
140	0335147100	Belt Pulley Preassembled
150	0333155000	Belt Drive Shaft
160	22960443++	Washer d7.2/D12xs0.3
170	0333147000	Adjusting Ring Cpl.

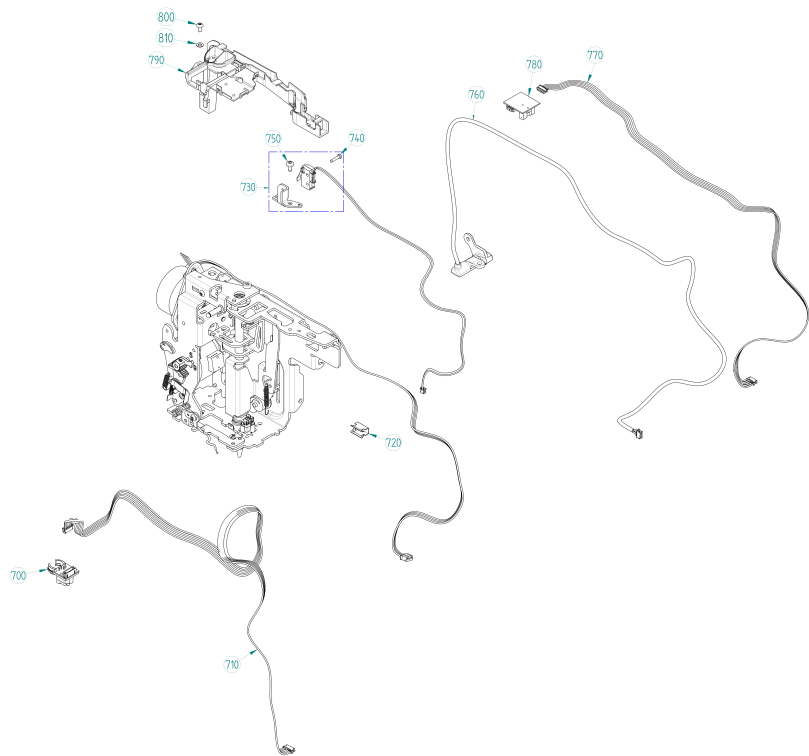


Pos	Item number	Description
10	1039065100	Motor Support
20	0078815000	Absorber
30	1030085000	Spring
40	0317717100	Pinion Kpl
50	0078545000	Bearing
60	1046717000	Sparepart-set Vio Stich lenght transmission cpl.
70	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
80	25629203++	Spring
90	0306905000	Spring



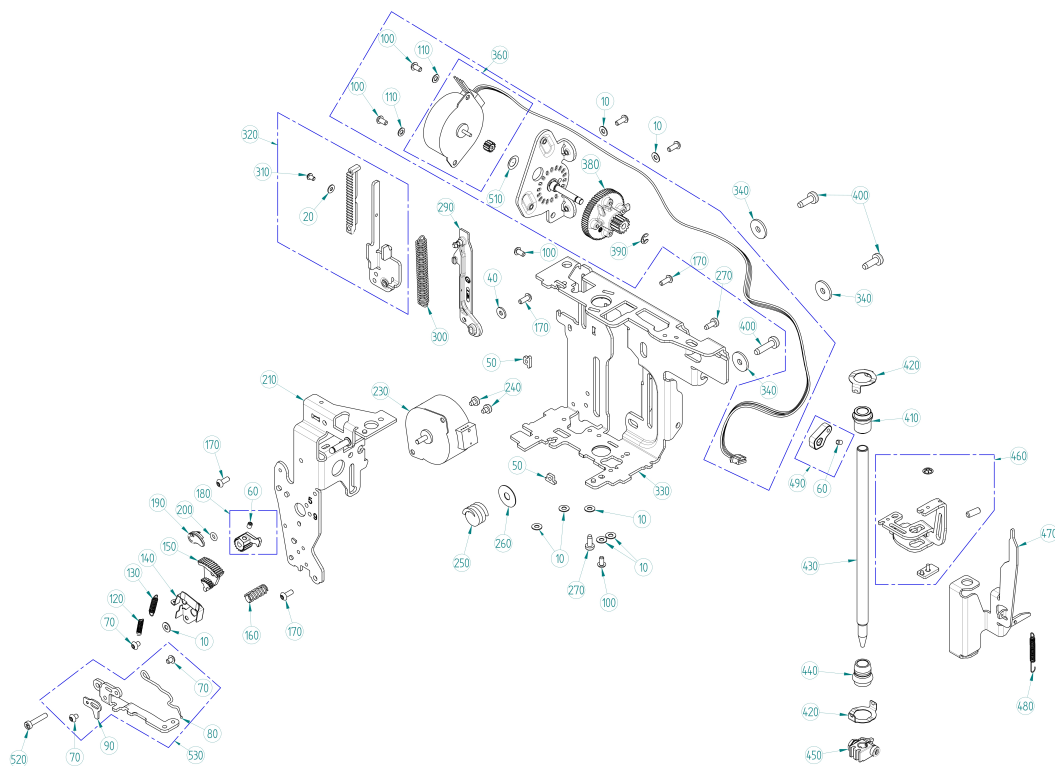
Lower Crank Shaft

Pos	Item number	Description
10	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
20	0330995000	Clamping Clow
30	0367267000	Lower Crank Shaft Asm
30	0367267100	Kulissenwelle unten vorm.
40	23501753++	Circlip For Shafts d1 5 DIN6799 - BN809 Art- No.1284665
50	0078665043	Hexalobular Socket Set Screws M4x6 ISO 4026 - BN11493 Art-No. 3060208
60	0317775100	Toothed Quadrant l=1:4.32
70	0343315000	Tension Spring De=6 L0=18,5 d=0,85
80	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
90	0366867000	Clamping Piece Cpl



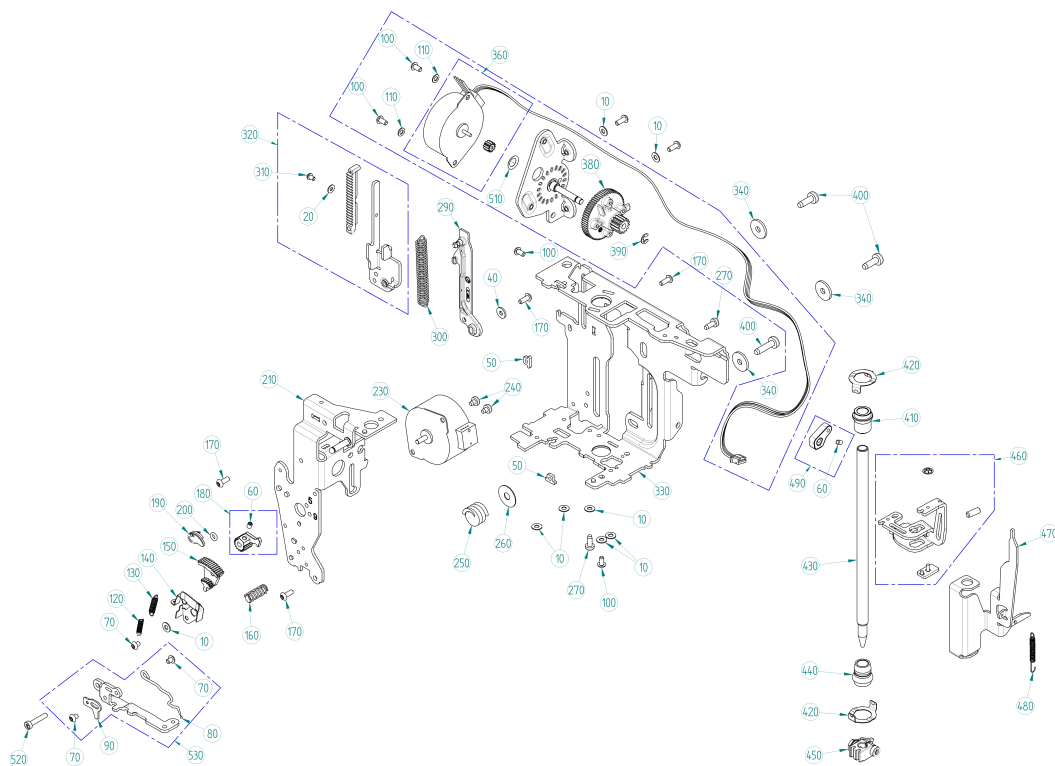
Head Plate

Pos	Item number	Description
700	0323957100	Sensor-support Abc Cpl.
710	1007257200	Cable Lms Cpl
720	0048315000	Clamp
730	0365127000	Switch Preasm
740	0078865015	Socket Pan Head Thread Forming Screws M2x10 DIN7500 - BN13916 Art-No. 3271298
750	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
760	1018687000	Cable With Socket BSR Cpl
770	1025017000	Cable Needle Threader/bsu Cpl. cpl
780	0368087000	PCBA Needle Threader
780	0368087100	PCBA Needle Threader
790	1018775000	Cable Channel
800	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
810	22951413++	Washer d3.2 x D6 x s0.5



Head Plate

Pos	Item number	Description
10	22951923++	Flat Washer d3.2/D 7xs0.5
20	1025017000	Cable Needle Threader/bsu Cpl. cpl
20	22950313++	Washer d2.5 x D6 x s0.5
40	22950613++	Washer d3.1xD8xs1
50	0023355100	Special Nut M3
60	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
70	0032465007	Socket Button Head Screws M3x 4 ISO 7380-1 - BN6404 Art-No. 3148111
80	0365645000	Thread Hook
90	0364565000	Zz-limiter
100	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
110	22951413++	Washer d3.2 x D6 x s0.5
120	0303595000	Spring
130	25625503++	Spring
140	0364295000	Zz Support
150	0364685000	Stage Toothed Segment
160	25545003++	Spring
170	0032465032	Socket Button Head Screws M3x 8 ISO 7380-1 - BN6404 Art-No. 1983385
180	0364477000	Motor Pinion Preassembled
190	0315215000	Clip
200	0030735005	O-ring Seal D3/d1.5 70±5 IRHD NBR 70,5 / 5 P DIN3771
210	0364515100	Swing Plate Front -
220	0331995042	Screw M4x8
230	0078350013	Stepper Motor
240	0078865031	Socket Pan Head Thread Forming Screws M3x4 DIN7500 - BN13916 Art-No. 3646185
250	0369975000	Compression Spring
260	0089255017	Shim Ring 4/16x0.5 Bn748
270	0078865034	Socket Pan Head Thread Forming Screws M3x8 DIN7500 - BN13916 Art-No. 2027542

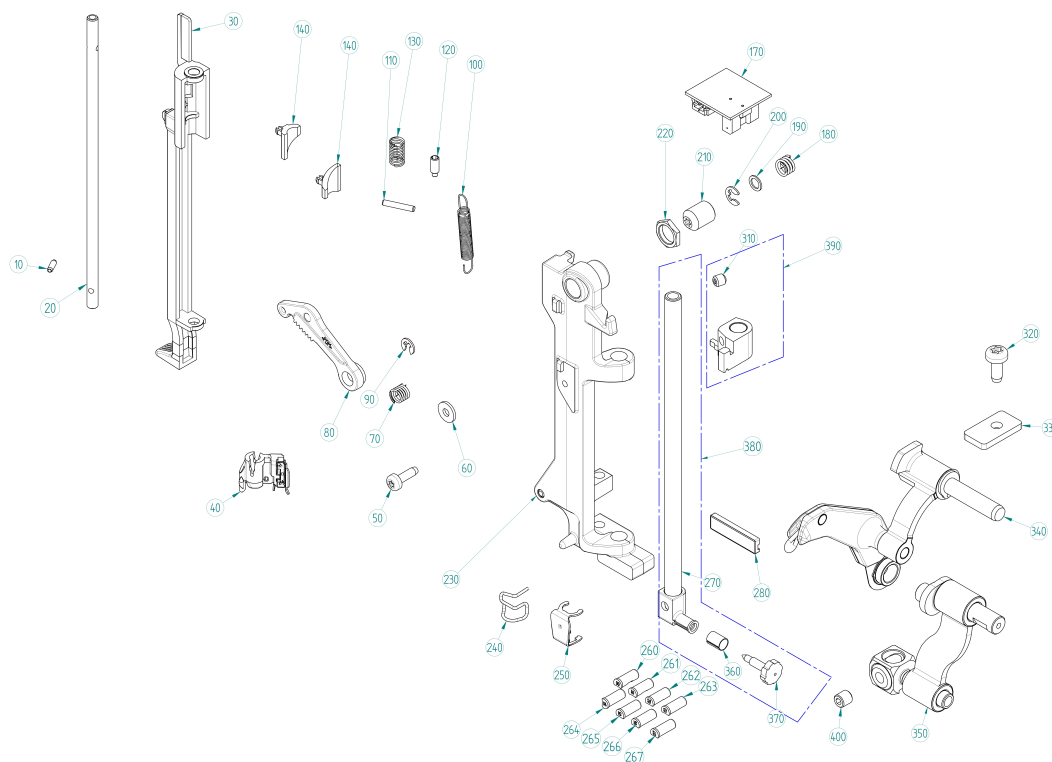


Head Plate

Pos	Item number	Description
290	1019127000	Adjusting Plate Preasm auto.
300	0311665000	Tension Spring
310	0032465071	Socket Button Head Screws M2.5x 4 ISO 7380-1 - BN6404 Art-No. 3271443
320	0365207000	Rack Preasm
330	0364505100	Swing Plate Back
340	22954313++	Washer d4.2xD14xs1.5
360	0337877201	Stepper Motor Pm42s 7.5° type: 42PM048S0-01901
370	0368387000	Raster Support Preassembled auto.
380	1019105100	Raster Cogwheel Z70-14
390	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
400	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
400	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
410	0368425000	Calotte Bushing
420	0048875000	Clasp
430	0087335102	Presser Foot Bar
440	0088105201	Calotte Bushing Machined
450	0011177102	Clamping Piece Cpl-B-series
450	0011177202	Clamping Piece Cpl. B series
460	1023187000	Darning Lever Preasm.
470	0364975000	Trigger Plate
480	0365785000	Extension Spring
490	0364107000	Support Bearing Cpl.
500	0332087200	Buffer Spring Cpl.
510	23228553++	Washer 6.2/10x0.15
520	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
530	0364557000	Setting Jumper Assembled

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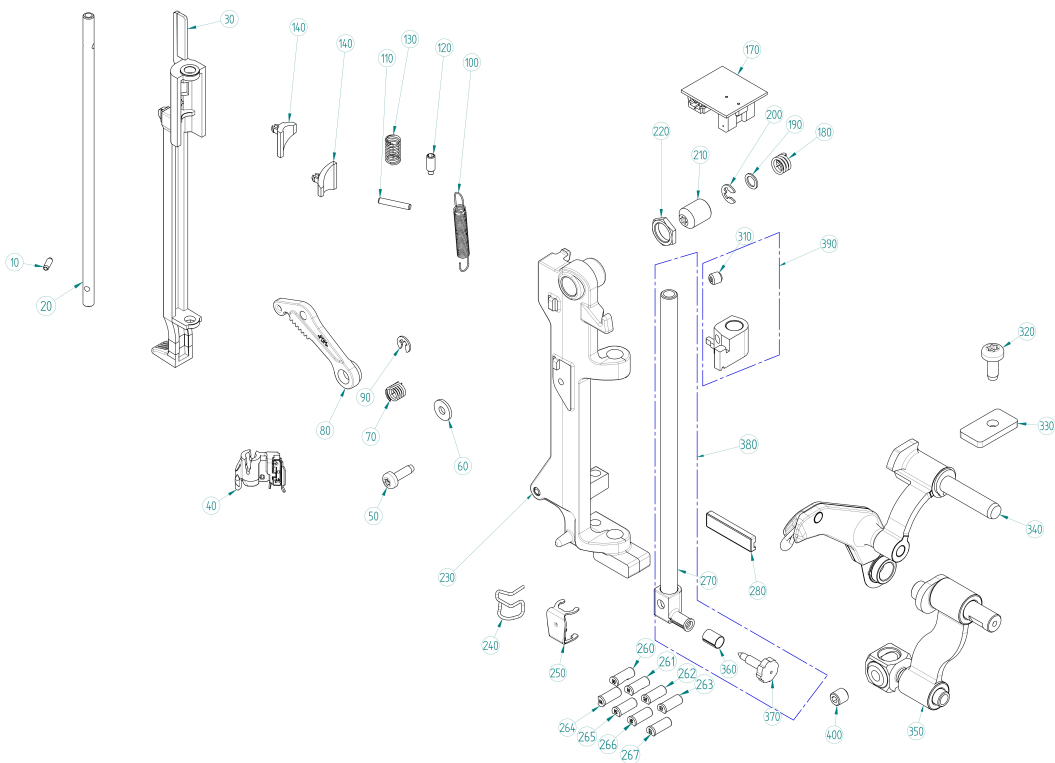
Needlebar Support With Threader



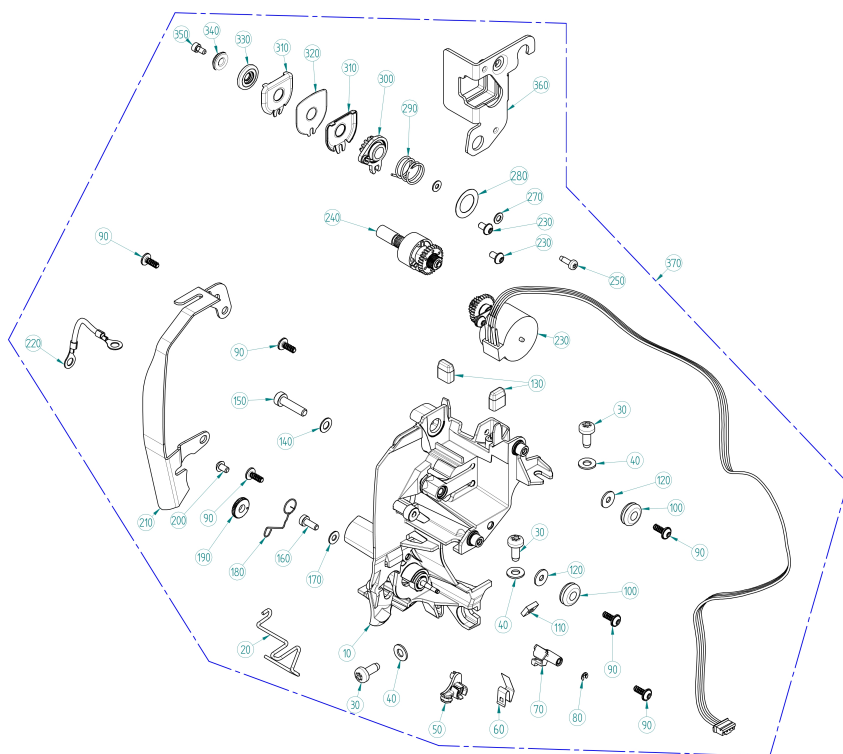
Pos	Item number	Description
10	0082395011	Spiral Spring Pin 2x6 ISO 8750 - BN874 Art-No. 1323334
20	0075747200	Threader Device Cpl.
30	1019015000	Thread-up Support
40	0337927100	Threader Head Packed Semi-automatic
50	0078865035	Socket Pan Head Thread Forming Screws M3x10 DIN7500 - BN13916 Art-No. 2027550
60	22950613++	Washer d3.1xD8xs1
70	1024745000	Pressure Spring
80	0367855000	Drive Tooth Lever
90	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art-No.1284630
100	0075315200	Spring
110	24105643++	Parallel Pin Hardened 2h6x12 BN 858
120	20150113++	Hexagon Socket Set Screw M3x8
130	0075965000	Druckfeder -
140	0306495000	Curve Inset
170	0368087000	PCBA Needle Threader
170	0368087100	PCBA Needle Threader
180	0368185000	Spring
190	22954013++	Washer d4.1/D6xs0.5
200	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art-No.1284649
210	0320115002	Adjustin Screw Zz
220	0366765000	Hex Jam Nut M8
230	1021207000	Swing Support Preassembled
240	1019855000	Thread Guide
250	0315025000	Clamp
260	0366875000	Pin 2,2 No. 00
261	0366875001	Pin 2,4 No. 01
262	0366875002	Pin 2,6 No. 02
263	0366875003	Pin 2,8 No. 03
264	0366875004	Pin 3,0 No. 04
265	0366875005	Pin 3,2 No. 05

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Needlebar Support With Threader

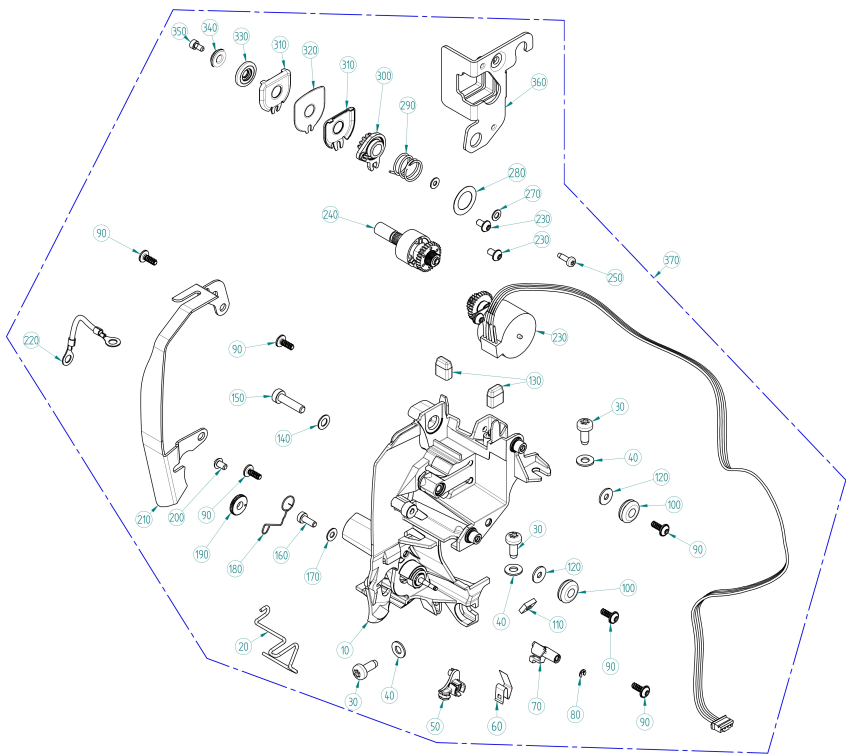


Pos	Item number	Description
266	0366875006	Pin 3,4 No. 06
267	0366875007	Pin 3,1 No. 07
270	0082097005	Needle Bar Glued not for basting device
280	0302045000	Slideway
310	0078665041	Hexalobular Socket Set Screws M4x4 ISO 4026 - BN11493 Art-No. 3060207
320	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
330	0049205100	Clamp
340	4020727000	Thread Take-up Lever Preasm.
340	1020727100	Thread Take-up Lever Preasm.
350	4020707004	Link Preasm.
350	1020707101	Link Preasm.
360	0012965200	Spring Husk
370	0082435400	Needle Clamp Screw
380	0082087005	Needle Bar Cpl.
390	0075637300	Guide Assembled
400	0078685052	Hexalobular Socket Set Screws M5x5



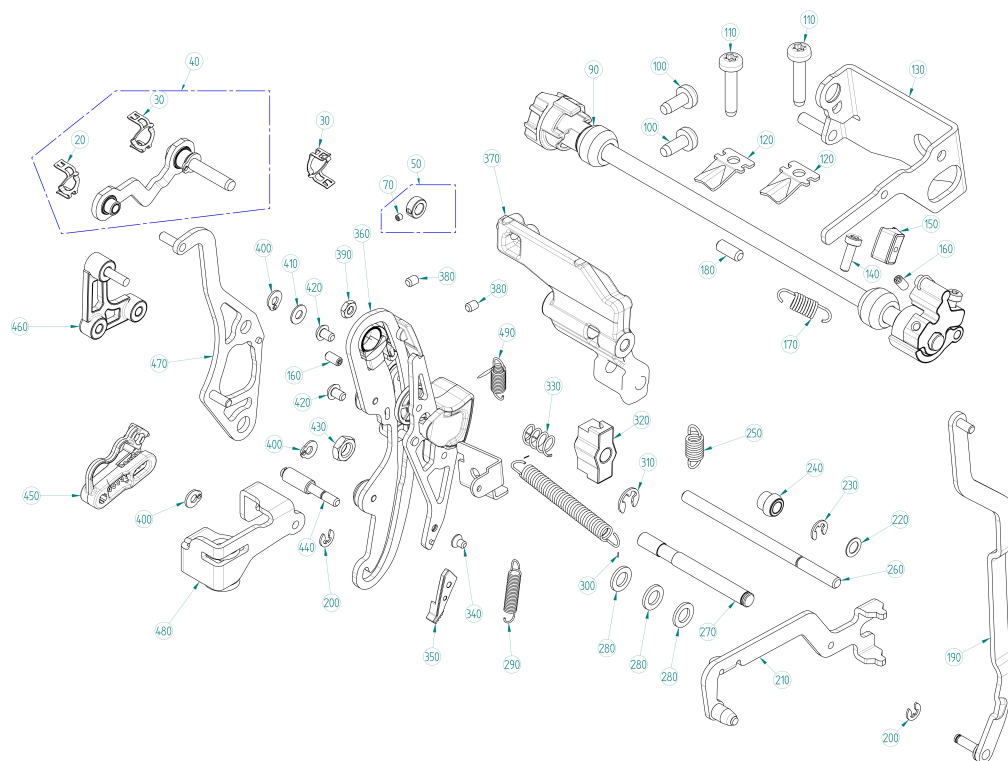
Upper Thread Tension

Pos	Item number	Description
10	0364997100	Thread Tension Support Cpl.
20	0365075000	Clip Finished Part
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
40	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
50	0365117000	Adjusting Lever Cpl.
60	1028695000	Contact Spring
70	0365065000	Controlling Flag
80	23500553++	Circlips For Shafts d1 1.5 DIN6799 - BN809 Art- No.1284614
90	0329905022	Delta Pt Round Washer Head Screw With Torx 3x 8
100	0357195000	Rubber Bushing Cr Typ Da 10105478
110	22684183++	Square Thin Nuts M4 DIN 562 - BN145 Art-No. 1092502
120	0089255027	Flat Washer 3.2/ 9x0.8 BN729
130	0319455000	Rubber Stop
130	0319455200	Rubber Stop
140	22954683++	Flat Washer M4 DIN 433 - BN726 Art-No. 1269577
150	0077525045	Head Cap Screw Torx M4x16 ISO 14580 - BN4850 Art-No. 1146017
160	0077525032	Head Cap Screw Torx M3x8 ISO 14580 - BN4850 Art- No. 1145932
170	22951923++	Flat Washer d3.2/D 7xs0.5
180	0079545401	Regulator Spring
190	0326395000	Knurled Washer
200	0032465031	Socket Button Head Screws M3x 5 ISO 7380-1 - BN6404 Art-No. 3148113
210	0365085000	Cover For Take Up Lever
220	1029077000	Cable Esd
230	0032465110	Socket Button Head Screws M3x 6 ISO 7380-1 - BN6404 Art-No. 1982990
230	0368617001	Motor Bracket Preassembled
240	0357497000	Thread Tension Axle Cpl



Upper Thread Tension

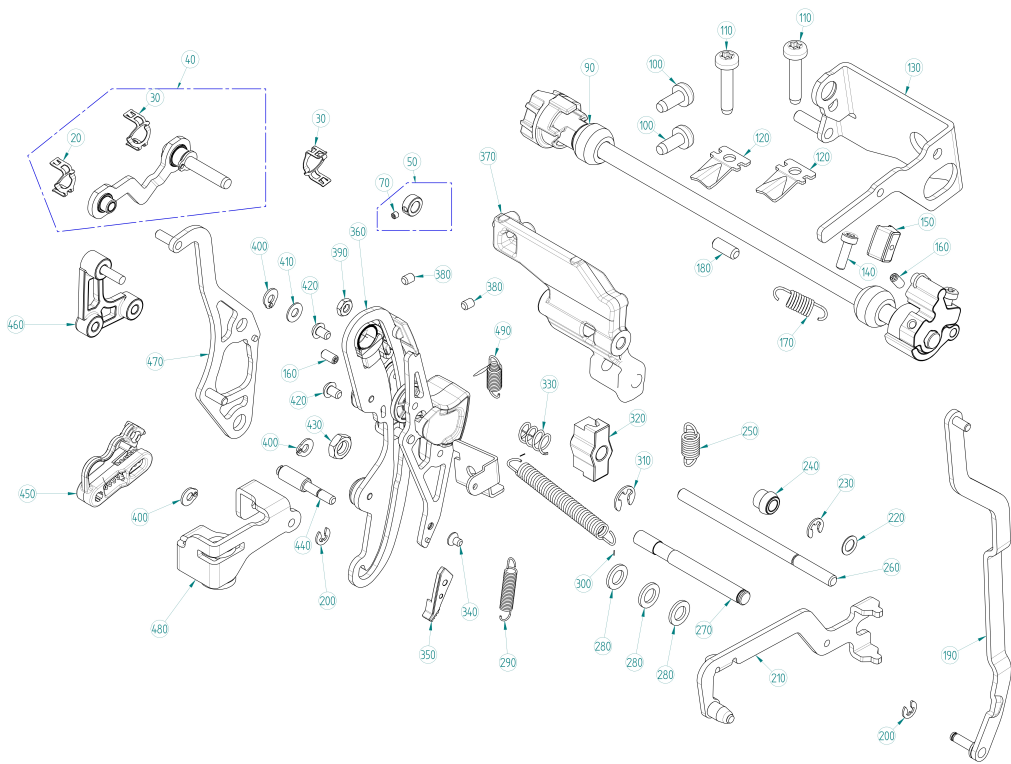
Pos	Item number	Description
250	0078865024	Socket Pan Head Thread Forming Screws M2.5x8 DIN7500 - BN13916 Art-No. 3059292
270	22951413++	Washer d3.2 x D6 x s0.5
280	0362755000	Thrust Washer
290	0368295000	Compression Spring
300	0368305000	Thrust Piece
310	0361395000	Thread Tension Disc Part
320	0361405000	Middle Tension Disk
330	0353065200	Washer
340	0352665000	Rubber Buffer
350	0358195001	Hex Socket Head Cap M2,5x5 Bn610
360	1021275000	Upper Thread Bracket
370	1029307200	Upper Thread Preparation Asm. cover for take up lever



Dual Transport

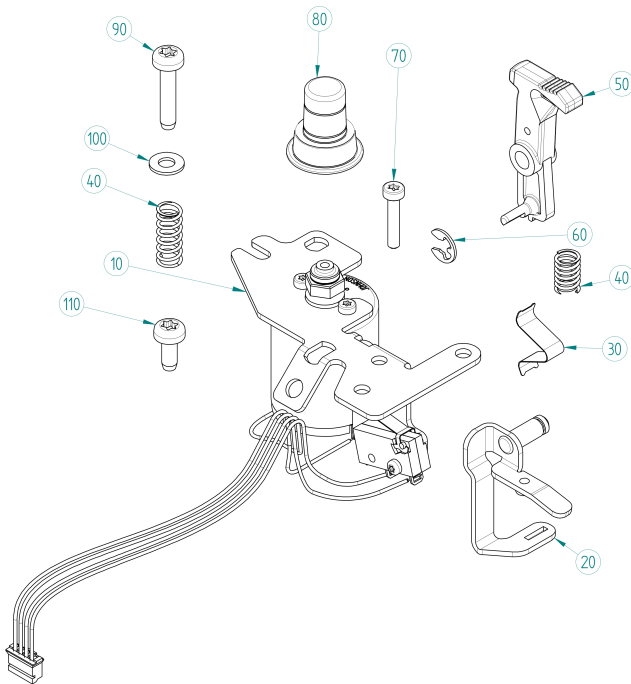
Pos	Item number	Description
20	0324435000	Clasp
30	1014835000	Clasp
40	0364847000	Thrust Reverser Preasm
50	0077817003	Adjusting Ring Cpl. Di =4
70	0331895000	Screw M2x2
90	0370247000	Upper Crank Shaft Asm
100	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
110	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
120	0330995000	Clamping Clow
130	0364117000	Lift Arm Cpl.
140	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
150	0312815000	Sliding Block
160	0078665033	Hexalobular Socket Set Screws M3x6 ISO 4026 - BN11493 Art-No. 3060201
170	0343315000	Tension Spring De=6 L0=18,5 d=0,85
180	0078665045	Hexalobular Socket Set Screws M4x10 ISO 4026 - BN11493 Art-No. 3060215
190	0364047000	Synchronisation Link Cpl
200	23500853++	Circlips For Shafts d1 2.3 DIN6799 - BN809 Art- No.1284630
210	0364087000	Thrust Reverser Cpl cpl
220	0078955012	Synthetic Washer 4,3 x 7 x 0,3
230	23501153++	Circlips For Shafts d1 3.2 DIN6799 - BN809 Art- No.1284649
240	1014785000	Bearing
250	25629203++	Spring
260	0364095000	Bearing Shaft Lift-slide
270	0320055001	Straight Pin With Two Cut-in
280	0089255023	Flat Washer 5.3/ 9x1 Bn726
290	0323785000	Tension Spring De=4,4 L0=23,57 d=0,53
300	0321115100	Spring

BERNINA 570



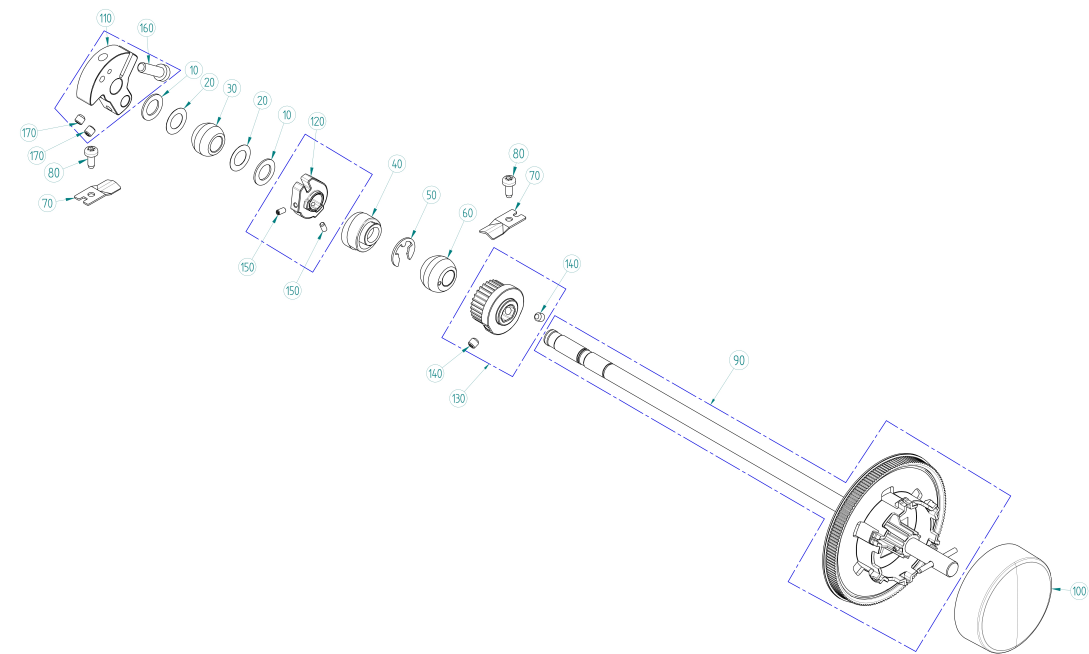
Dual Transport

Pos	Item number	Description
310	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
320	0334195000	Swivel-joint
330	0324265000	0324265_00
340	0324295020	Countersunk Torx M2.5x 4 Bn3803
350	0323425000	Shoe
360	1017597100	Support Rail Preasm
370	0355435000	Feed Dog Fork Machined
380	0078665031	Hexalobular Socket Set Screws M3x4 ISO 4026 - BN11493 Art-No. 3060200
390	22502013++	Hex Jam Nut M3 Din439b
400	0359495007	Grip Ring 3x0,7 BN832
410	22951923++	Flat Washer d3.2/D 7xs0.5
420	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
430	0320125001	Hex Jam Nut B M5x0,5
440	0366395000	Axle
450	0364257000	No-load Stroke Lever Cpl.
460	0364287000	Deflecting Angle Cpl
470	0364227000	Feed Dog Support Cpl
480	0364345000	Nf-rod Guidance
490	1024015000	Extension Spring



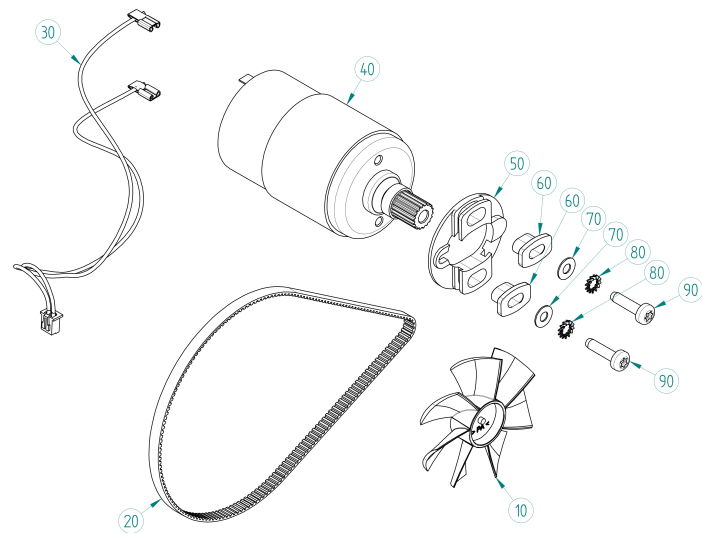
Bobbinwinder

Pos	Item number	Description
10	0354537100	Bobbin Winder
20	0311527100	Governor Lever Cpl
30	0077745000	Spring
40	25545003++	Spring
50	0336057000	Release Lever Cpl.
60	23501453++	Circlips For Shafts d1 4 DIN6799 - BN809 Art-No.1284657
70	0077525035	Head Cap Screw Torx M3x16 ISO 14580 - BN4850 Art-No. 1145967
80	0336047000	Spool Carrier Cpl
90	0078865046	Socket Pan Head Thread Forming Screws M4x20 DIN7500 - BN13916 Art-No. 3070342
100	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
110	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593



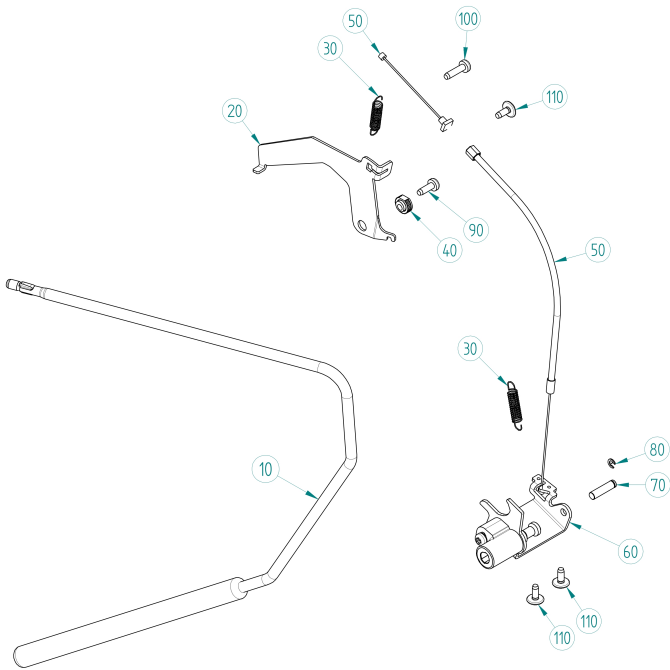
Main Shaft

Pos	Item number	Description
10	0078955071	Synthetic Washer 10,3 x 17 x 1
20	303200031+	Washer
30	0078235002	Bearing 10
40	0364015000	Lifting And Sliding Cam
50	0079665011	Circlip For Shafts As 9.0, Benzing
60	0318975003	Excentric Bearing
70	0077785300	Clamping Clow with slote
80	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
90	0365157000	Upper Shaft Cpl.
100	0343955000	Hand Wheel
110	0364337000	Balance Piece Cpl
120	0364027000	Catch Collar Cpl
130	0365357000	Toothed Belt Driving Weehl Htd3m Cpl
140	0078685072	Hexalobular Socket Set Screws M5x0,5x5
150	0078665033	Hexalobular Socket Set Screws M3x6 ISO 4026 - BN11493 Art-No. 3060201
160	0077525066	Head Cap Screw Torx M6x20 ISO 14580 - BN4850 Art-No. 1146149
170	0078685072	Hexalobular Socket Set Screws M5x0,5x5

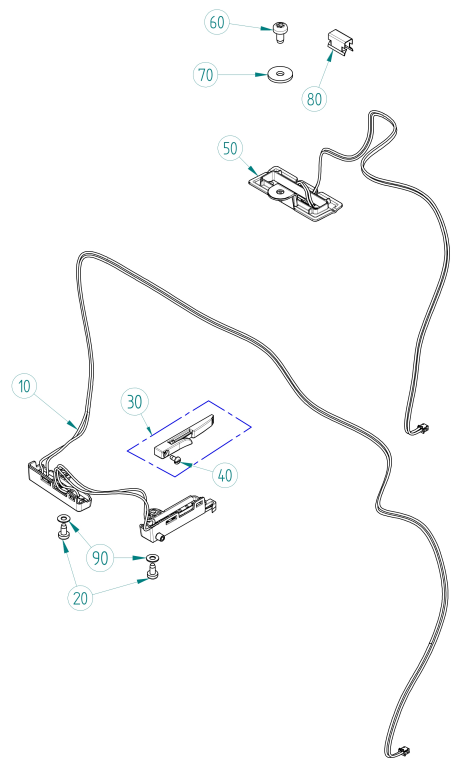


Main Motor

Pos	Item number	Description
10	0319595100	Fan Impeller
20	0079035010	Toothed Belt STD-360-2M-5
30	1007197000	Cable Main Drive Cpl
40	0323867200	Motor With Belt Wheel
50	0078985100	Cuff
50	0078985200	Cuff
60	0078995200	Bushing
70	22953013++	Flat Washer d4.1/D9xs0.5
80	23350653++	Curved Spring Washe d4.3xD8xs0.5
90	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615

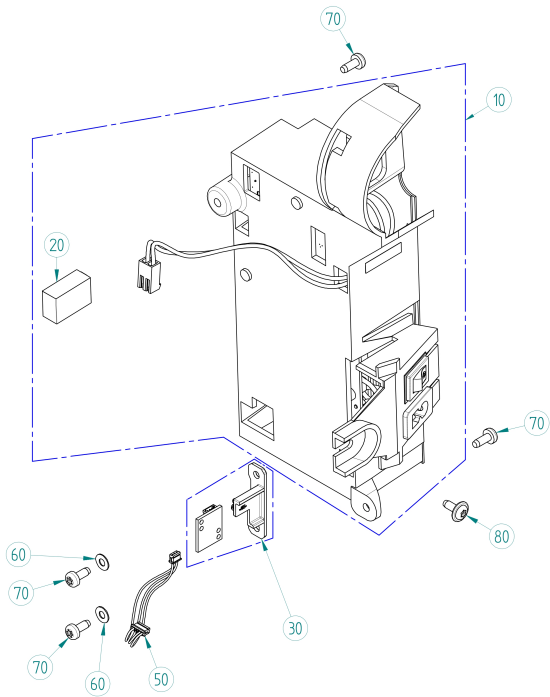


Pos	Item number	Description
10	0016357700	Knee Lifter Lever Cpl.
20	0365565000	FHS Rocker
30	0331495000	Tension Spring De=6,5 L0=20 d=0,5
40	0077675100	Eccentric
50	0346377000	FHS Bowden Cable Cpl.
60	0346357100	FHS Bearing Support Cpl
70	0312875002	Straight Pin With Pass
80	0316785002	Crescent Ring 5 BN 831
90	0078865044	Socket Pan Head Thread Forming Screws M4x12 DIN7500 - BN13916 Art-No. 2027607
100	0078865045	Socket Pan Head Thread Forming Screws M4x16 DIN7500 - BN13916 Art-No. 2027615
110	0078885043	Button Head Screw Torx Dt M4x10



Sewing Light

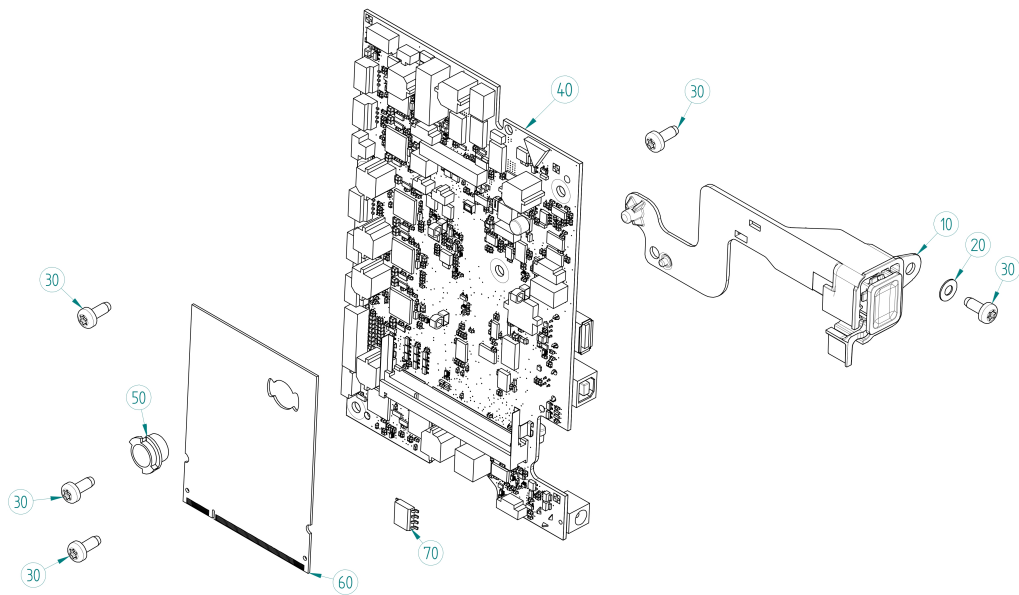
Pos	Item number	Description
10	1020757002	Sewing Light Cpl 2x Head
20	0078865033	Socket Pan Head Thread Forming Screws M3x6 DIN7500 - BN13916 Art-No. 2027534
30	0323517101	Blade Holder Cpl
40	0319805000	Slotted Pan Head Tapping Screw F Bn992 2,2 x 4,5
50	1020757100	Sewing Light Cpl. Freearm
60	0078865042	Socket Pan Head Thread Forming Screws M4x8 DIN7500 - BN13916 Art-No. 2027585
70	22954313++	Washer d4.2xD14xs1.5
80	0048315000	Clamp
90	22951923++	Flat Washer d3.2/D 7xs0.5



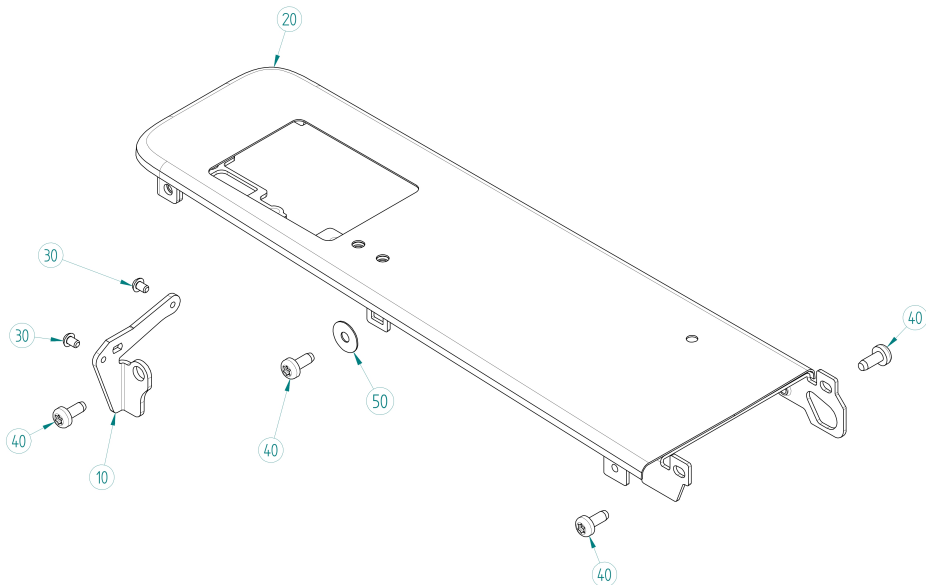
Power Supply

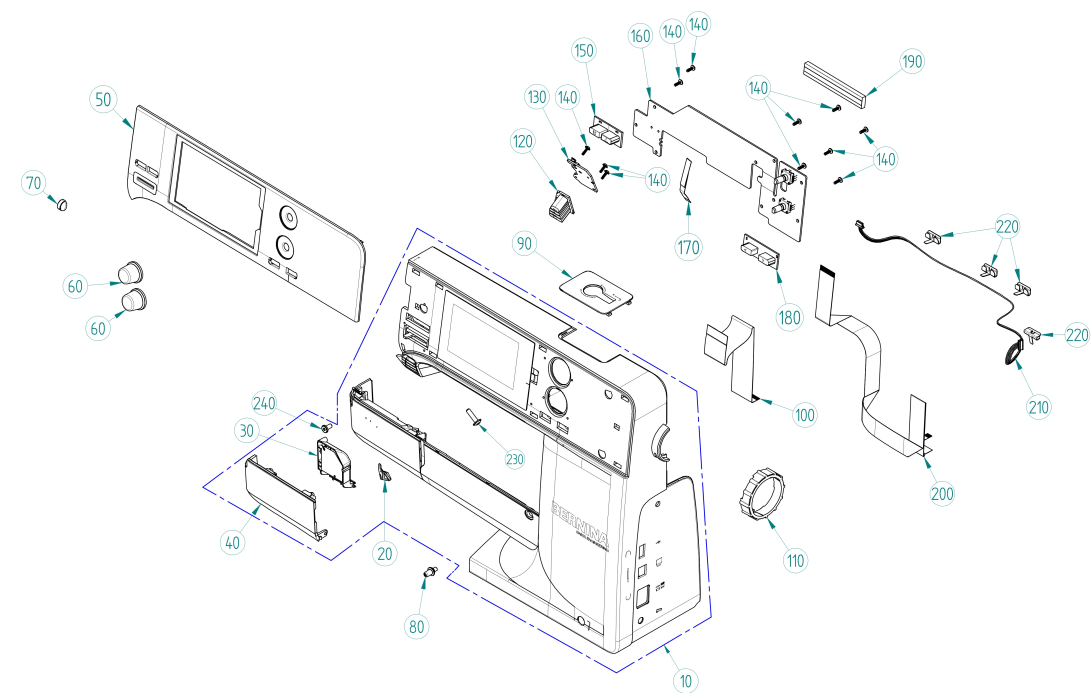
Pos	Item number	Description
10	1036007100	Spare Parts Set Power Supply
20	1007845000	Conductive Shielding Gasket 10x25mm
30	0366227000	Synchronisation Sensor Cpl
50	1007287000	Cable Position Hall Cpl
60	22953013++	Flat Washer d4.1/D9xs0.5
70	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
80	0078885043	Button Head Screw Torx Dt M4x10

Pos	Item number	Description
10	0366287000	Print Support Asm asm
20	22953013++	Flat Washer d4.1/D9xs0.5
30	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
40	0346337200	PCBA Base sewing & embroidery
50	0327585000	Print Support
60	1073035000	PCBA CPU Module spare part
70	1059007000	Spare Set Eeprom 12c 32k 8dip



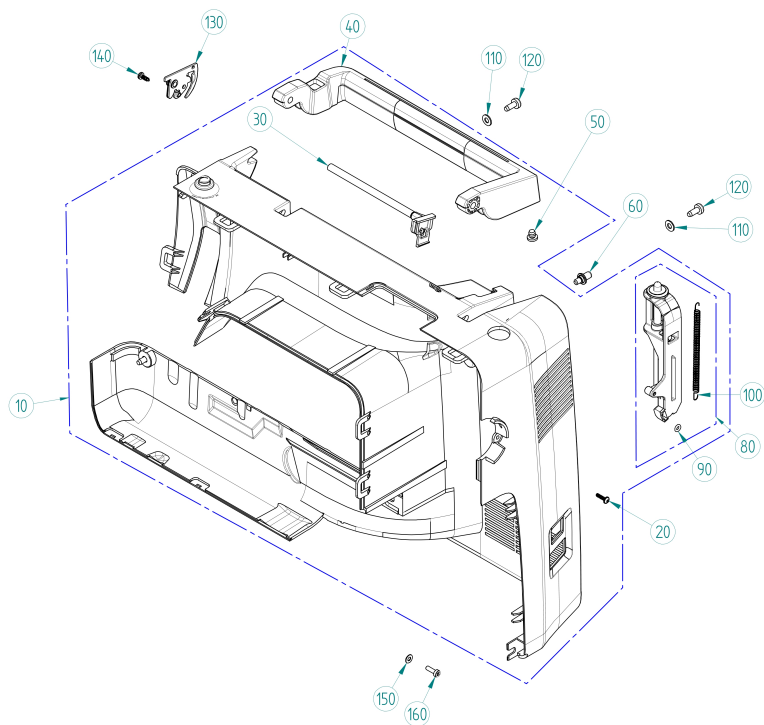
Pos	Item number	Description
10	0331125300	Support
20	0363867000	Free Arm Cover Cpl
30	0032465008	Socket Button Head Screws M3x4.5 screw head after BN6404
40	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
50	1037265000	Washer





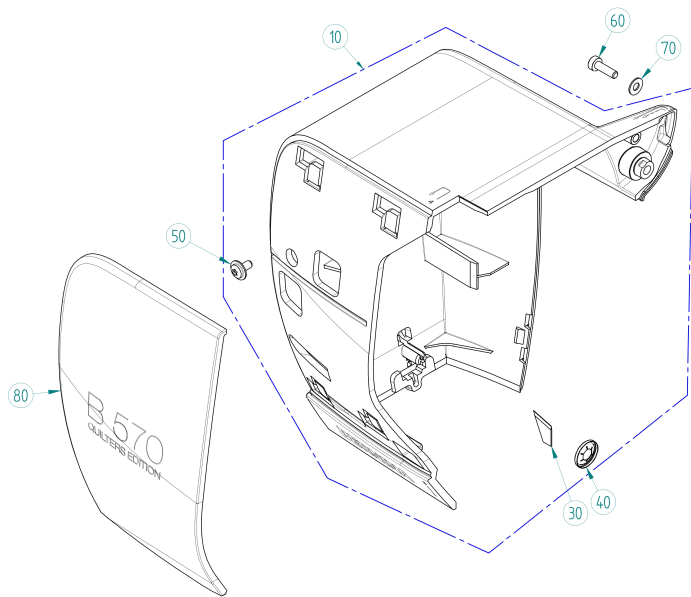
Frontcover

Pos	Item number	Description
10	1024437000	Front Cover Preasm Sewing
20	0345677000	Thread Cutter Cpl.
30	0335927601	LTO - Housing Cpl with C-signal
40	0336357100	Bobbin Door Cpl.
50	0363917301	Face Plate Cpl silver
60	0366927000	Knob Cpl.
70	0311165101	Knob chrom plated
80	0320825001	Shoulder Screw
90	0370265000	Service Cover
100	1007407100	Ffc Cover-connect cpl.
110	1018615000	Locking Ring
120	0363955000	Keypad Head Auto Lifter
130	0363955100	Keypad Head Auto Lifter
140	0363937100	PCBA Head
150	0329905012	Delta Pt Round Washer Head Screw With Torx 2.5x 8
160	0366985000	Keypad Function with backlight
170	0361257200	PCBA Cover
180	0311355207	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
190	0366955000	Keypad Needelposition sewing
200	1025955000	Conductive Shielding Gasket
210	1007267100	Ffc Lcd-connect Cpl. cpl.
220	1007237000	Cable Lto Cpl
230	0323417000	Clip Cpl
240	1017645000	Hexalobular Socket Button Head Screw Bn 20367 3487116 M4x16
	0329445043	Hexalobular Socket Head Cap Screws M4x8 - BN20146 Art-No. 3233666



Rear Cover

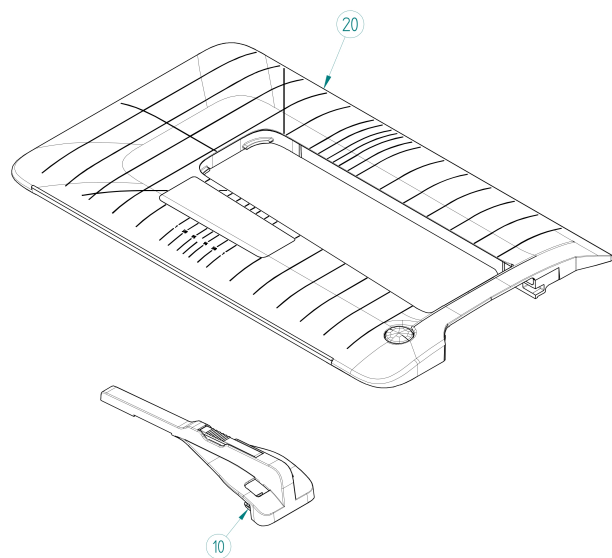
Pos	Item number	Description
10	1024497001	Rear Cover Preasm with OT
20	0329905013	Delta Pt Round Washer Head Screw With Torx 2.5x10
30	1024735000	Horizontal Spool Holder Metal
40	0365325000	Handle
50	0313375000	Rubber Buffer
60	0320825001	Shoulder Screw
80	0367047004	Push Spool Holder Metal Pin
80	0367047101	Push Spool Holder Metal Pin
90	0082245000	O-ring Seal 3x6x1,5
100	1024145000	Tension Spring
110	22955113++	Flat Washer M4 ISO 7089 - BN14683 Art-No. 1729268
120	0078865043	Socket Pan Head Thread Forming Screws M4x10 DIN7500 - BN13916 Art-No. 2027593
130	1032477200	Thread Guide Cpl
140	0023345000	Screw Pan Head Pt 3 x 8 WN1452 - BN20138 Art-No. 3216015
150	22951923++	Flat Washer d3.2/D 7xs0.5
160	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
200	1055797002	Spare Part Kit Thread Guide with electric NFD and BSR
230	1055797004	Spare Part Kit Thread Guide SE Tula Pink

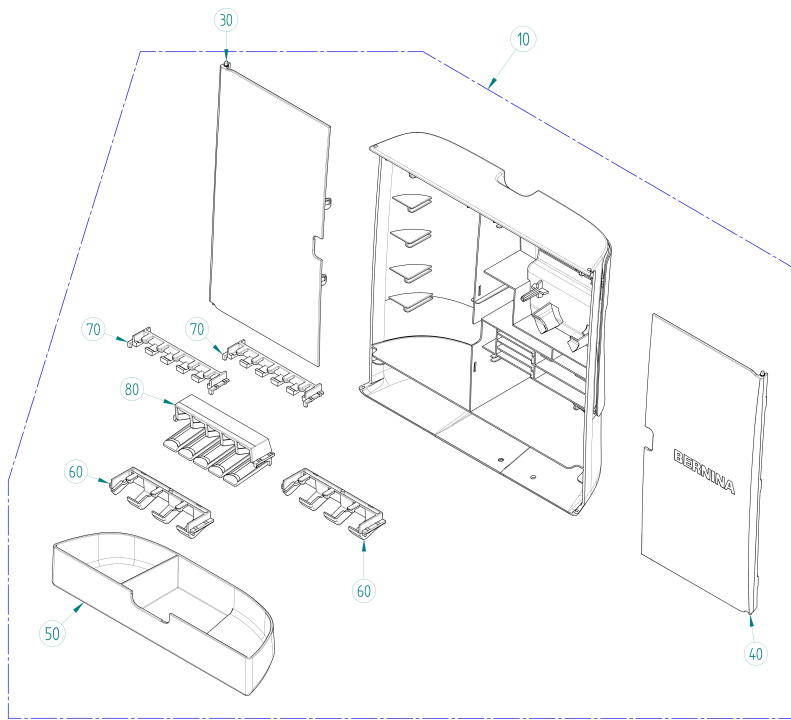


Head Cover

Pos	Item number	Description
10	0363797102	Head Cover Cpl. with electric NFD and BSR
30	0366915000	Blade
40	0367645000	Circlips d5 BN30723
50	0337325000	Lens Screw With Hexagon Round
60	0077525033	Head Cap Screw Torx M3x10 ISO 14580 - BN4850 Art-No. 1145940
70	22951923++	Flat Washer d3.2/D 7xs0.5
80	0363965001	Head Cover Face Plate B 570

Pos	Item number	Description
10	0330467000	Seam Guide Cpl
20	1032547000	Sewing Table Packed





Pos	Item number	Description
10	1032557100	Accessory Box Packed
30	0367215100	Door Left
40	0367225100	Door Right
50	0367237100	Drawer Cpl
60	0326955000	Rack For Foot
70	0304025000	Rack For Foot
80	0339455000	Rack For Bobbins

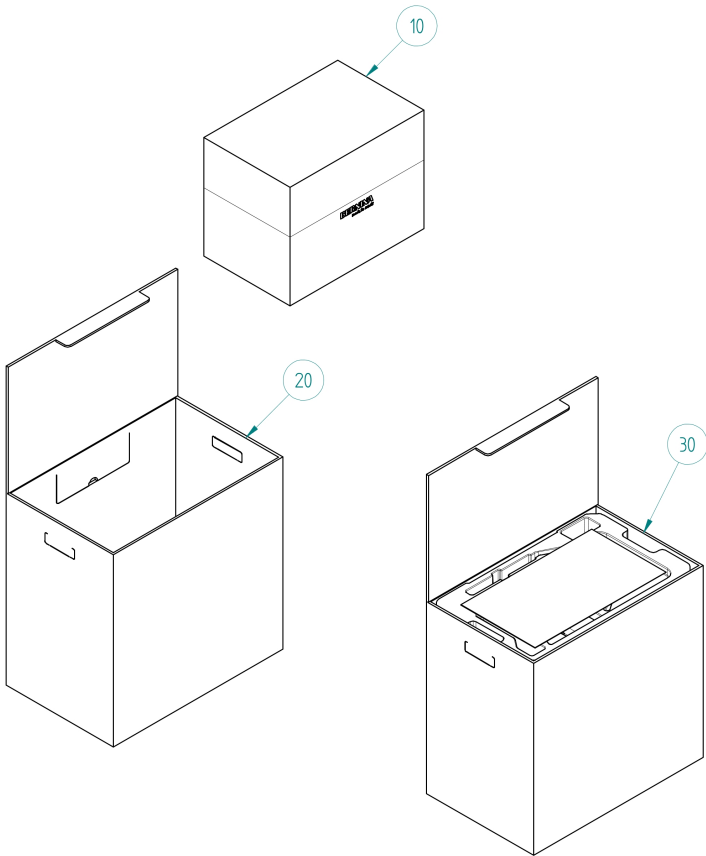
BERNINA 570

Supplied Accessories

Pos	Item number	Description
10	1026705000	Touch Pen
30	0069935201	Seam Ripper
40	0328465000	Screw Driver red RAL 3025 2,5x0,4x84,5
50	33002203++	Brush
60	0025077102	Needle Set 130/705 H Packed ASS 70-90 (5)
70	0335675301	Sewing Machine Oil Mobil Velocite 6 (10ml)
80	0079265200	Disc D 12
90	0079305200	Disc D27
100	0079305201	Disc D43
100	0333287100	Large spool disc D43 packed
110	0334365400	Bobbins
110	0334365500	Bobbins
120	0333277000	Softplate Packed
130	0032605100	Compensating Plates

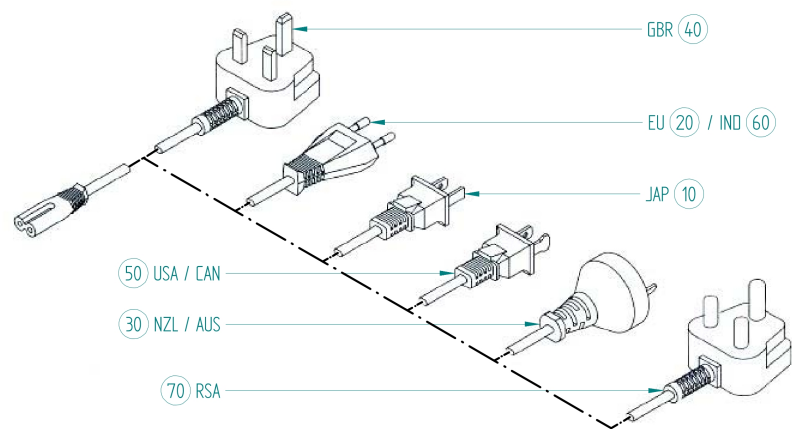


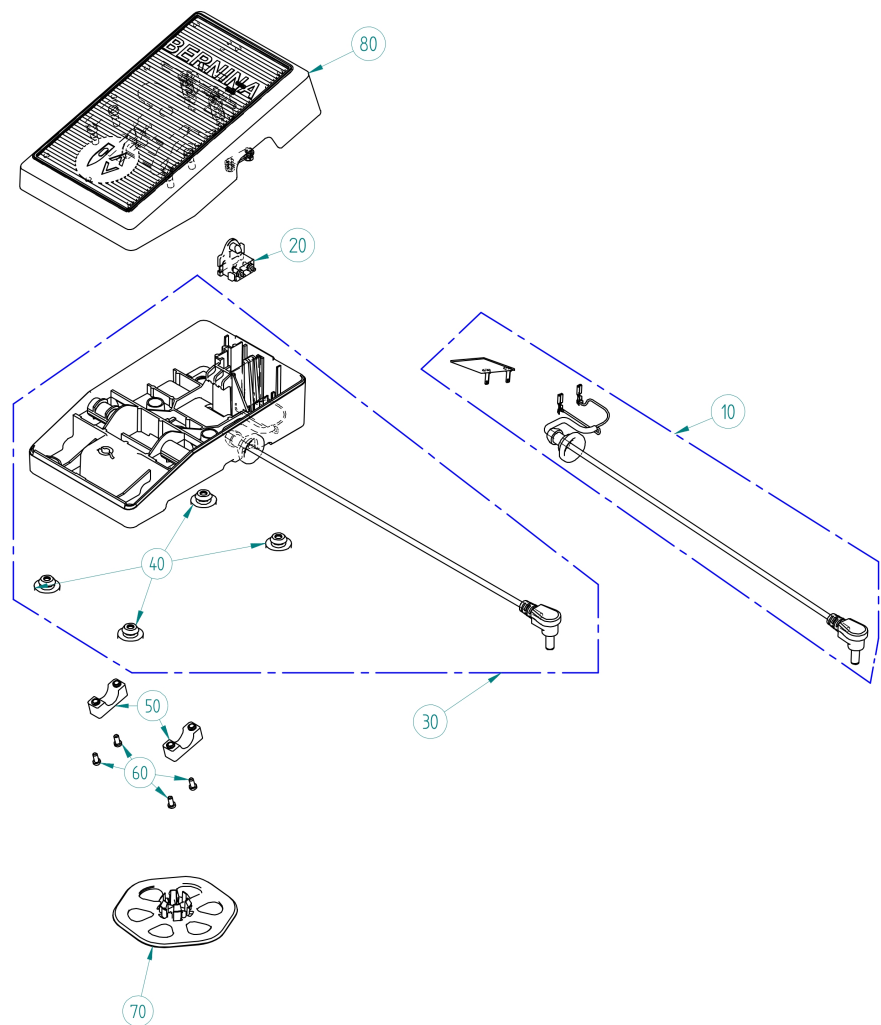
Pos	Item number	Description
10	1026715000	Dust Cover B5xx
20	1043345000	Carton Box B5xx (VIO) / B4xx
30	1056037001	Package Set B4-Series / B5-Series (VIO)



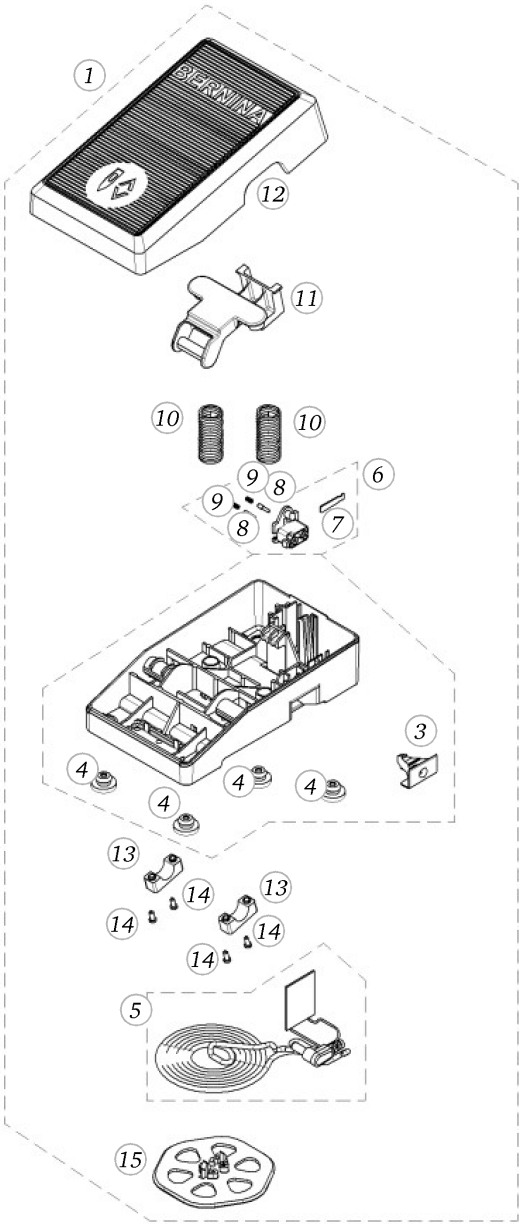
Power Plug

Pos	Item number	Description
10	0079287004	Power Cord Cpl. Japan
20	0079287303	Power Cord Cpl. Europe
30	0079287002	Power Cord Cpl. New Zealand / Australia
40	0079287001	Power Cord Cpl. Great Britain
50	0079287300	Power Cord Cpl. USA / CAN
60	0079287000	Power Cord India
70	0079287405	Power Cord Cpl. South Africa

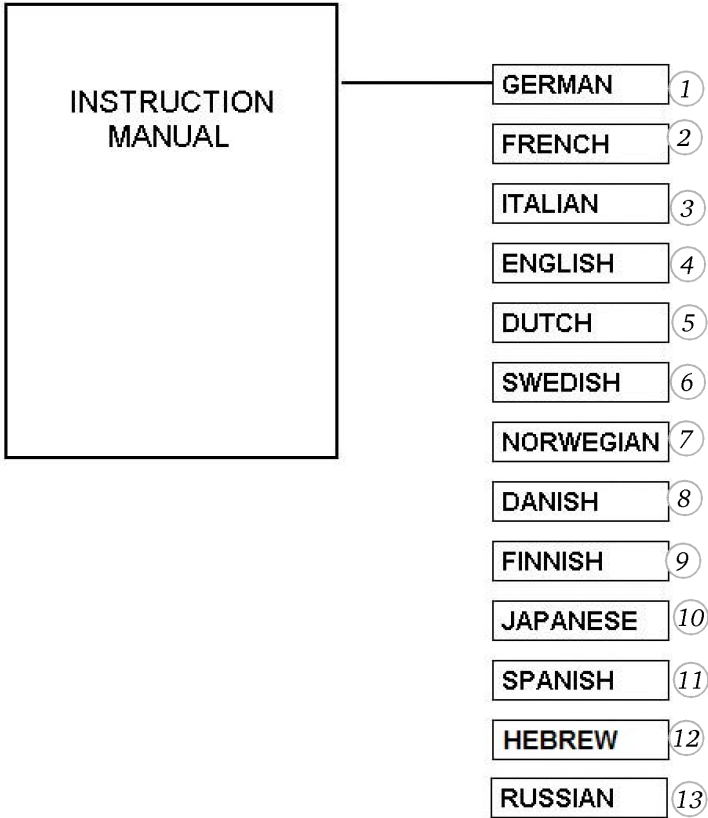




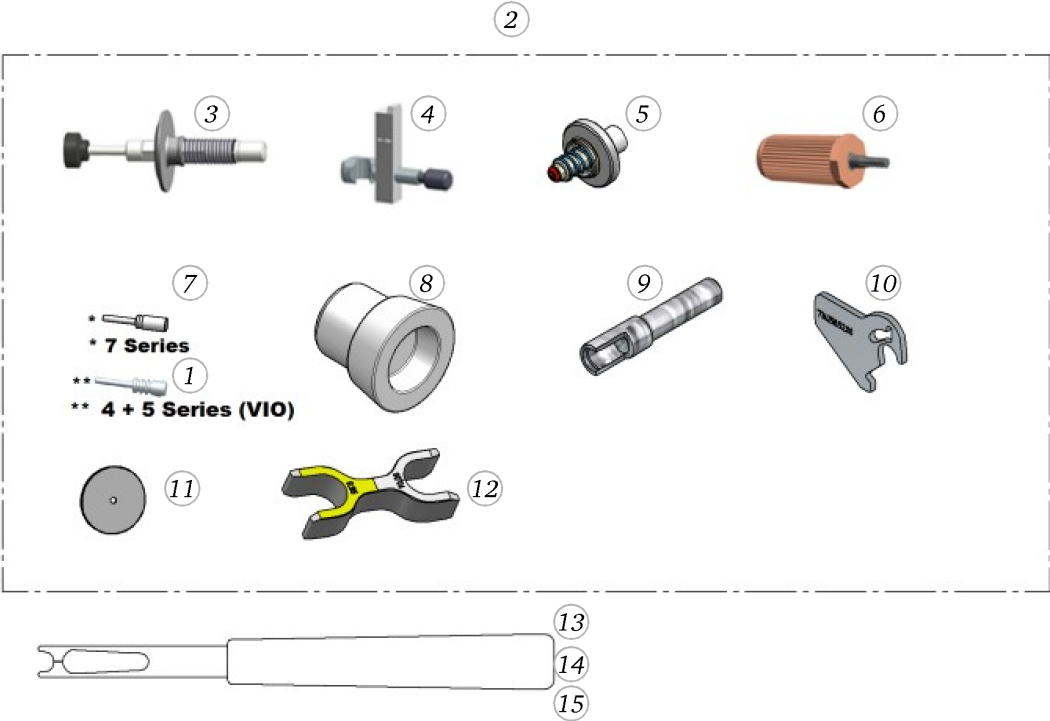
Pos	Item number	Description
10	0082957001	Foot Control Cable Set
20	0026437000	Slidegate Valve Of Cpl.
30	1046647000	Housing Cpl.
40	0026985001	Foot
50	0026515002	Bride
60	2030235023	Zyl.schraube
70	1047835000	Wire Plate
80	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS



Pos	Item number	Description
4	0079887501	FOOT CONTROLLER CLASSIC-LV1
1	1046637000	Foot Controller with Back Kick
3	0082655000	HOLDER
4	0026985001	Foot
5	0082957100	FOOT CONTROL CABLE SET
6	0026437000	Slidegate Valve Of Cpl.
7	325278030+	CONTACT PLATE
8	325355031+	TRACER PIN
9	25503303++	PRESSURE SPRING
10	25570103++	PRESSURE SPRING
11	325371030+	PRESSURE YOKE
12	0026457204	Footstep Disk Housing Cpl Footstep NCS (CLASSIC)/ Housing NCS
13	0026515002	Bride
14	20302323++	CYL. SCREW
15	0079875201	Wire Plate



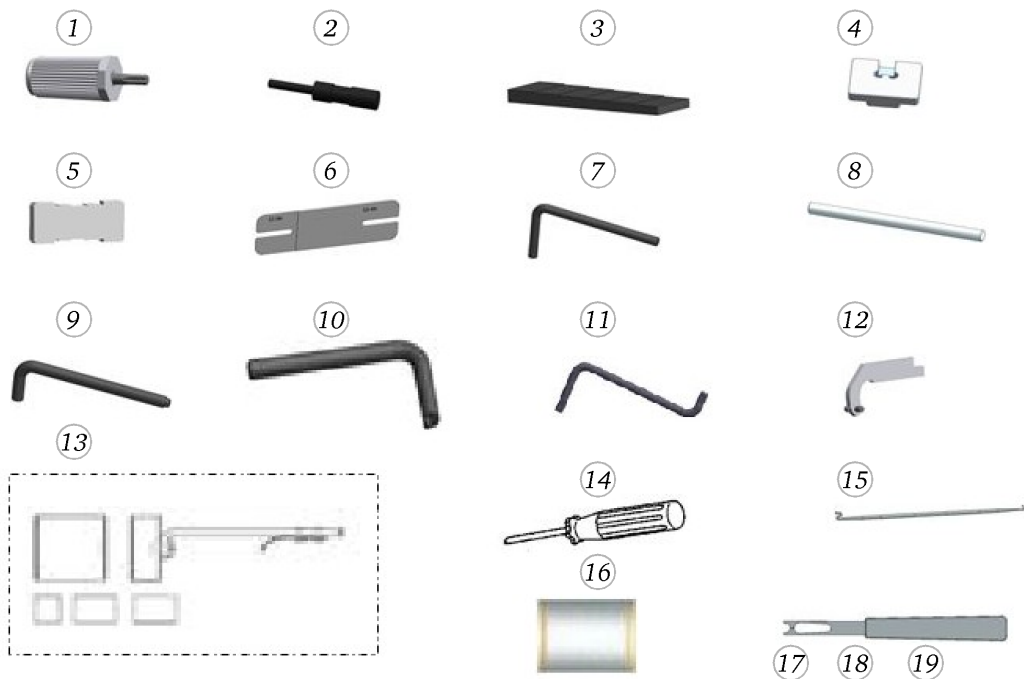
Pos	Item number	Description
1	1028835001	manual B570 DE
2	1028835002	manual B570
3	1028835003	manual B570 IT
4	1028835004	manual B570 EN
4	1028835104	Manual B570
5	1028835005	manual B570 NL
6	1028835006	manual B570 SV
7	1028835007	manual B570 NO
8	1028835008	manual B570 DA
9	1028835009	Manual B570QE FI
10	1028835011	manual B570 ES
11	1028835010	manual B570 JA
13	1028835018	manual B570 RU
16	1028835016	manual B570 QE PL
18	1028835013	manual B570 CS
19	1028835019	manual B570QE TR
23	1028835023	manual B 570 SK
28	1028835128	manual B570QE PT
37	1028835037	manual B570 BR



Gauges

Pos	Item number	Description
1	0308835003	Setting-gauge L = 19.25
2	0343847507	Special Tool set BERNINA hook machines
2	0343847607	Special Tool set BERNINA hook machines
3	7345417000	ADJUSTING-GAUGE HOOK-DRIVER-B9
3	7345417200	adjusting gauge hook bearing B9
4	7345717001	LOOP LIFT GAUGE 7-SERIES
5	0339247000	ADJ.-GAUGE BOBBIN-THREAD-TEN
5	1043817100	test weight cpl. bobbin case
6	0304755101	SCREWDRIVER TORX 8
7	0308835002	GAUGE L = 18,98
8	0343705000	BOBBIN WINDER ADJUSTING GAUGE
9	7345625000	AUXILIARY TOOL FOR MOUNTING CIRCLIP
10	7342585200	ADJUSTING GAUGE TIMING TH
11	7349565000	DISTANCE GAUGE
12	7353865000	DISTANCE AND CHECK GAUGE
13	0339585000	Benzing-tool
14	0339585001	Benzing-tool
15	0339585002	Benzing-tool

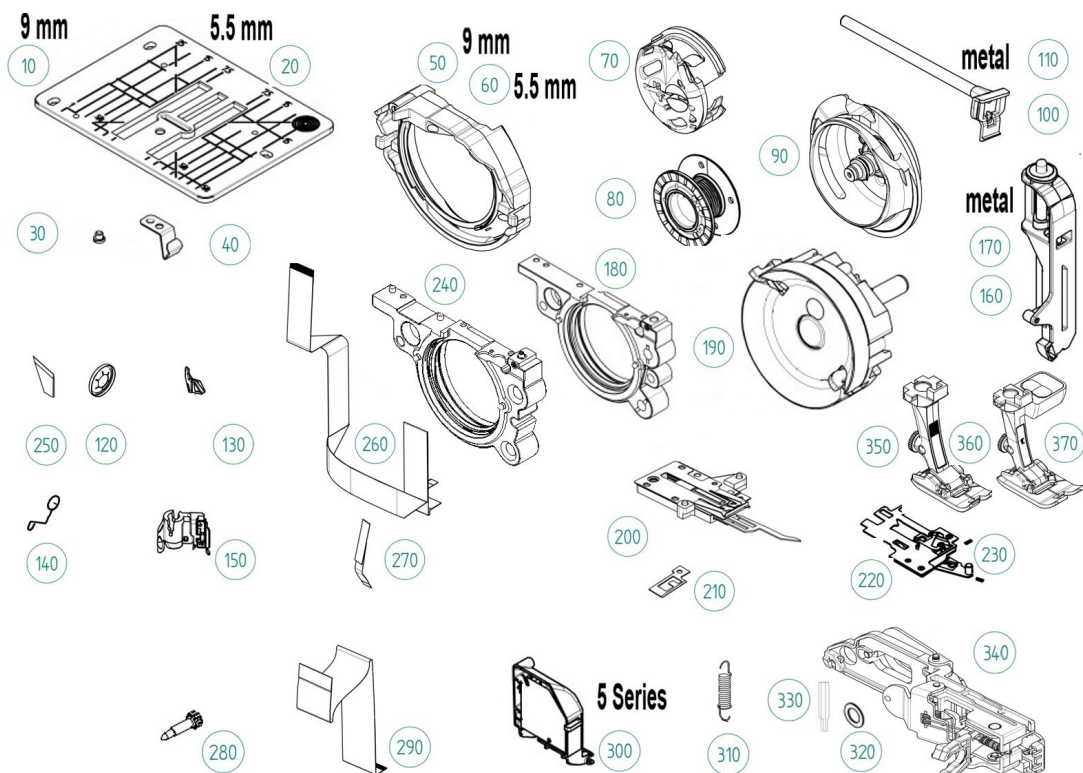
BERNINA 570



Gauges

Pos	Item number	Description
1	0304755100	Screwdriver Torx T10
2	7341015000	GAUGE THREADER-HEAD
3	7304755100	DISTANCE GAUGE
4	0327985000	SYNCHROPLATE
5	398024031+	FEED DOG HIGH GAUGE
6	398026131+	ADJUSTING T00LS
7	0027335000	Pin-tool
8	0079375000	ADJUSTING GAUGE
9	0013565000	SPEC. GAUGE
10	0315635000	EXCENTER ADJ.TOOL
11	0079935000	ADJUSTING KEY
12	7330197000	ADJUSTMENT SPANNER
13	0087097200	SETTING WEIGHT-SET
14	0013617000	BUTTON-HOLE ECC. KEY
15	398112030+	Spring-hook
16	65201020++	TENSION SETTING THREAD DMC 50 NO.206A 1PCS.
17	0339585000	Benzing-tool
18	0339585001	Benzing-tool
19	0339585002	Benzing-tool

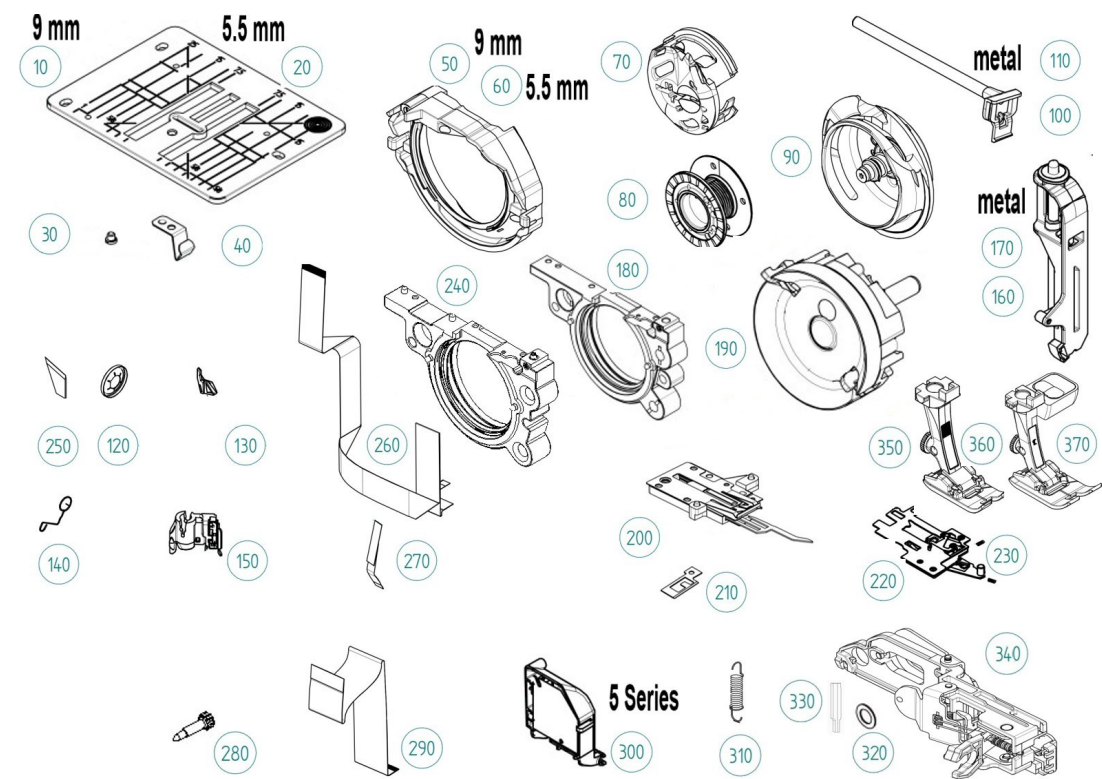
BERNINA 570



4 and 5 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
10	0340197007	Stitch Plate Cpl. standard 9mm with hack
20	0340197006	Stitch Plate Cpl. Feed dog 5,5mm / ZZ 5,5mm with hack
30	20500223++	Slotted Machine Screw M2x1.8 nickel-plated
40	0078755200	Clip
40	0078755300	Clip
50	0356905200	Hook Race Cover (9mm)
60	0356915200	Hook Race Cover (5,5mm)
70	0353697500	Bobbin Case Preasm. sewing
80	0334365400	Bobbin
80	0334365500	Bobbin
90	0349007300	Hook Body Cpl.
100	0330385000	Spool Support
110	1024735000	Horizontal Spool Holder Metal
120	0367645000	Circlips d5 BN30723
130	0317697300	Thread Cutter Cpl
140	0079545401	Regulator Spring
150	0337927100	Threader Head Packed Semi-automatic
160	0367047000	Push-Spool Holder Plastic Pin
160	0367047100	Push Spool Holder plastic pin
170	0367047001	Push-Spool Holder Metal Pin
170	0367047101	Push Spool Holder Metal Pin
180	0343937005	Sparepart-set Hook Guideway with calotte disc
190	1028397500	Hook Driver Cpl HD hybrid
200	1040987000	Stitch Plate Carrier Preasm
200	1040987100	Stitch Plate Carrier Preasm
210	0334285100	Blade
220	0335757300	Base Plate Cpl-with thread-brake
220	0334417100	Thread Guide Cpl
230	0335785000	Spring
240	1046897100	Hook Guideway-cpl
240	1046897200	Hook Guideway cpl
250	0366915000	Blade
260	1007267100	Ffc Lcd-connect Cpl. cpl.

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4 and 5 Series Recommended Spare Parts for Dealers

Pos	Item number	Description
270	0311355207	Flat Flexible Cable Pitch With Bumper 12 PIN / Pitch 0.5 mm
280	0082435400	Needle Clamp Screw
290	1007407100	Ffc Cover-connect cpl.
300	0335927601	LTO - Housing Cpl with C-signal
310	0317565000	Tension Spring
320	0089255500	FLAT WASHER 4,3/12x1 BN729
330	1047185000	Blocking Bolt
340	0335747001	Coupler Carriage Asm
350	0084457400	REVERSE PATTERN FOOT ##1 PA
360	315010032	SCREW
360	1052205000	Fastening Screw M3 x 2,5
370	0332027200	REVERSE PATTERN FOOT ##1C PACKED